Medium Voltage Distribution

FBX

Gas insulated switchgear up to 24 kV

Technical Characteristics Catalogue
2011

Schneider Electric

A new path for achieving your electrical installations

A comprehensive offer

The FBX range is part of a comprehensive offer of products that are perfectly coordinated to meet all medium and low voltage distribution requirements. All of these products have been designed to work together: Electrical, mechanical and communications compatibility.

The electrical installation is thus both optimized and has improved performance:
- Better service continuity,
- Increased personnel and equipment safety,
- Guaranteed upgradeable,
- Efficient monitoring and control.

You therefore have all the advantages at hand in terms of know-how and creativity for achieving optimized, safe, upgradeable and compliant installations.

Tools for facilitating the design and installation

With Schneider Electric you have a complete set of tools to help you get to know and install the products whilst complying with current standards and good working practices. These tools, technical sheets and guides, design software and training courses etc are regularly updated.

Schneider Electric is associating itself with your know-how and creativity to produce optimized, safe, upgradeable and compliant installations.

A real partnership with you

A universal solution doesn’t exist because each electrical installation is specific. The variety of combinations on offer allows you to truly customize the technical solutions.
You are able to express your creativity and put your know-how to the best advantage when designing, manufacturing and exploiting an electrical installation.

Contents

Presentation

Example of FBX-Extensible in industry

FBX-C in a MV/LV substation – chosen for its compact size

FBX-E in the mast of a wind tower, can be installed through a narrow door thanks to its compact size

Use of FBX

FBX is a medium voltage switchboard up to 24 kV, 630/1250 A, 25 kA 1s. It can be used for the distribution of electricity to end users. It can be fitted with the following protection devices:

- Transformer protection by fuse (T1 function),
- Transformer protection by vacuum circuit-breaker (T2 function),
- Protection by vacuum circuit-breaker (CB or CBb function).

Electrically insulated using SF_6 gas

The high voltage conductive parts of the FBX switchboard are placed in an insulating inert gas (Sulphur Hexafluoride - SF_6) which is neither reactive nor toxic.

The gas is confined in a hermetically sealed stainless steel tank. FBX is insensitive to the outside environment and to any possible aggressions such as:

- Humidity,
- Dust,
- Pollution,
- Dirt,
- Harmful rodents.

The use of SF_6 as an insulating gas, and the design of FBX, makes it one of the most compact MV switchboards on the market (for instance, a cubicle with 3 Functional Units is 1 metre wide).

Easy to install

The installation of FBX is very easy whatever its installation location. Its Functional Units are ultra compact thanks to the technology of current interruption in SF_6 gas, and their footprint on the floor is minimized.

FBX-E, the extensible version of FBX, can be assembled into a complete switchboard, Functional Unit by Functional Unit, with narrow installation access. For instance, for an installation underground or on upper floors, or in wind towers.

Simple operation and maintenance

With a service life of 30 years for the main circuit without maintenance, the overall design of the range of FBX switchboards guarantees simple and reliable use:

- Simplified maintenance of the Functional Units and with continuity of service for the other units (LSC2A class),
- No addition of gas during the service life of the cubicle,
- Long service life,
- Interlocking to ensure the correct sequences of operations,
- Can be used in substations with or without walk-in operation corridors,
- Voltage presence indicator light,
- Wide cable compartment to allow the installation of various types of cable, etc.

Safety and Innovation

FBX has been designed for maximum safety of the operators and equipment:

- in particular in case of internal arcing in the equipment:
  - □ Safety valves at the rear yield and thus avoid gas overpressure,
  - □ An exhaust duct cools down and evacuates the gases towards the top (optional) and/or a deflector at the rear channels and cools the hot gases,
  - □ Front protection for the operator (lateral also as an option).

Standards & quality

Conformity with standards in force

FBX meets the current national or international standards in force: (IEC, NF, GOST, CNS, IS).
The main electro-technical standards cover:

- The design of the Functional Units and switchgear,
- Medium Voltage switchgear (interruption, sectionalizing, insulation),
- Current and voltage transformers,
- Low voltage switchgear,
- SF_6 gas,
- Cables and conductors,
- Graphs and diagrams,
- Tests,
- International electro-technical vocabulary.

SF_6 leak test

A quality and safety approach

The Mâcon site, in France, has, for many years, been committed to a global quality approach and is certified:

- ISO 9001: 2000
- ISO 14001: 2004
- OHSAS 18001 (since 1999)

Tests on the devices

Various factory tests are carried out on FBX before it is shipped to the customer:

- Tank leak-tightness test,
- Mechanical test for control mechanisms,
- Dielectric tests.

The FBX switchboards comply with the requirements of the following Standards and Regulations:

Description	IEC Standard	IEC Classes	EN Standard
Switchboard	IEC 62271-200 IEC 62271-1	LSC partition class PM Continuity of service of the cable connection and fuse compartments: LSC2A [1)]	EN 62271-200 EN 62271-1
Behaviour in the event of internal faults	IEC 62271-200		EN 62271-200
Earthing switch (in C, T1, T2, RE, CB, CBb)	IEC 62271-102	E2	EN 62271-102
Disconnector (in T2, CB, CBb)	IEC 62271-102	M0	EN 62271-102
Multi-function switch-earthing switch (C)	IEC 60265-1	M1, E3	
Switch-disconnector fuse combination (T1)	IEC 62271-105	M1, E1	
Circuit-breaker (in T2, CB, CBb)	IEC 62271-100	M1, E2, C1	EN 62271-100
Current transformer	IEC 60044-1		EN 60044-1
Voltage transformer	IEC 60044-2		EN 60044-2
Voltage presence indicators	IEC 61958		EN 61958
Voltage detection systems	IEC 61243-5		EN 61243-5
Protection against accidental contact, foreign bodies and ingress of water	IEC 60529		EN 60529 1
Installation			HD 637 S
Operation of the electrical equipment			EN 50110

1) The LSC 2A continuity of service may be limited if FBX is used with air insulated metering cubicles (M), depending on the general configuration of the switchgear.
However, if the M1 metering cubicle of FBX can be insulated on the left or on the right (the right and left sections of the switchboard can be maintained energized), the LSC 2A continuity of service is guaranteed for the entire switchboard.

Product description

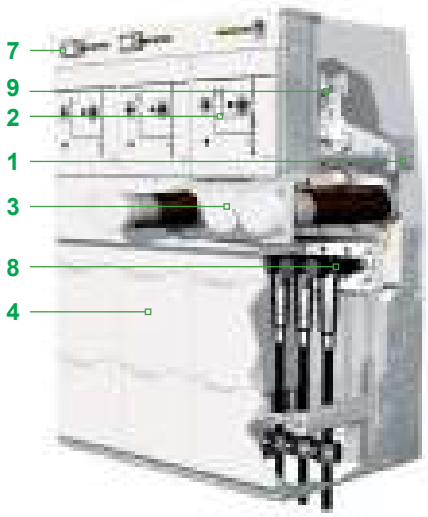


Illustration of an FBX-C
C-C-T1 Function, protection by fuses

Illustration of an FBX-C
C-C-T2 Function, protection by vacuum circuit-breaker

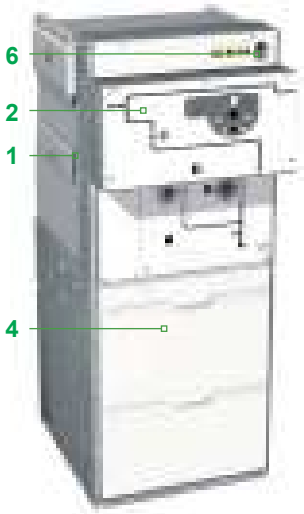


Illustration of an FBX-E
Vacuum circuit-breaker function

1 **Hermetically-sealed stainless steel tank filled with gas to insulate the main circuit**

2 **Operating mechanism compartment and mimic diagram**

3 **Fuse compartment**

4 **Cables compartment door**

5 **Vacuum circuit-breaker**

6 **Tank pressure manometer**

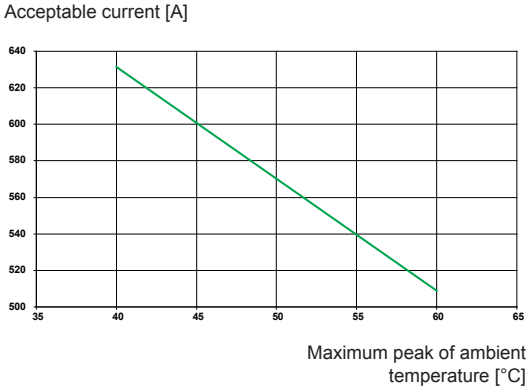
7 **Voltage presence detection system and low voltage part**

8 **Cable plug-in connections**

9 **3-position switch-disconnector**

Product description

Reduction of the current assigned in continuous service according to the maximum ambient temperature



Protection index IP

- Main electrical circuits: IP67
- Fuse compartment: IP65 (option: IP67)
- Operating mechanisms and low voltage compartment: IP2X (option: IP33)
- Cable connection compartment: IP2XC
- Busbar – 1250 A on top of unit: IP67
- Switchgear: IK07

Operating conditions

- Temperature Classification: -5 °C indoors (option: -25°C).
- Ambient Temperature: from -5 °C to +40 °C (option: -25°C) (option: up to +55 °C for reduced service currents)
- Average value over 24 hours (max.): +35 °C
- Maximum altitude for installation (above sea level): 1,000 m. Higher altitudes are possible on request, notably for Type-M metering cubicles and for HV fuse-holders operating in a normal atmosphere.
- Type of Insulating Gas: Sulphur Hexafluoride (SF_6)
- Rated pressure at +20 °C: 0.03 MPa
- Relative leakage rate Frel: < 0.1 p.a.

Identification plate

The Rating Plate supplies information on the version, the short time rated current, rated voltage and components.

Example **FBX - C / 12 - 25 / C-C-T1**

Switchboard

Version:
C = Compact
E = Extensible

Rated voltage: 12 kV

Short circuit current:
25 kA (1s)

Functions

Order: from left to right

Introduction

FBX-C: compact version

This version can be easily integrated into a substation thanks to its compact size and small footprint. Up to 5 Functional Units can be assembled in a single tank insulated by SF_6 gas.

FBX-E: extensible version

The extensible version of FBX, FBX-E, is used to enable the extension of a switchboard with additional Functional Unit to the left or to the right of the original switchboard.

This version offers the following advantages:

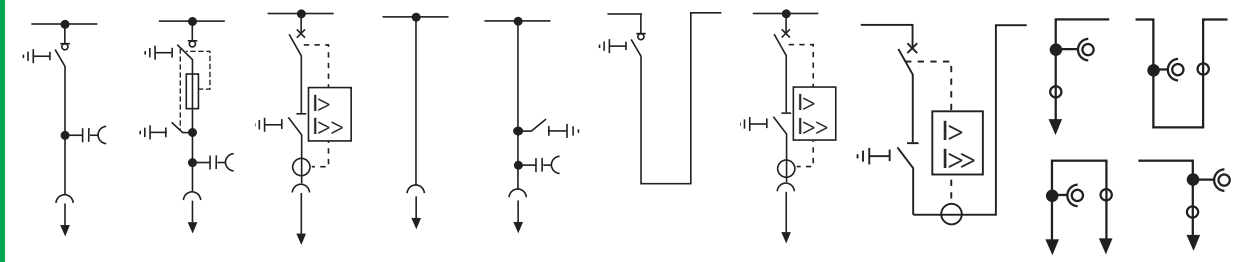
- A highly economic solution for secondary distribution applications,
- Installation in very limited space locations such as through a narrow opening or hatch is possible,
- The additional FBX-E Functional Units can be arranged in any order you like,
- A subsequent extension is possible on both sides of the switchboard:
  - either with an extensible FBX-E Functional Unit connected with the A-link device at the bushing level,
  - or via a 1250 A top busbar on the roof connecting FBX-E Functional Unit at busbar level,
- The flexibility and modularity of FBX-E make FBX an ideal MV switchboard for applications in the industrial sector, or for those liable to change in time such as public distribution network.

Main Functional Units:

- **C**: Cable incoming or outgoing feeder with switch-disconnector and earthing switch
- **T1**: Transformer protection with switch-disconnector fuse combination
- **T2**: Transformer protection with vacuum circuit-breaker
- **R**: Direct incoming feeder without earthing switch
- **RE**: Direct incoming feeder with earthing switch
- **Sb**: Busbar switch-disconnector
- **CB**: Outgoing feeder protection with vacuum circuit-breaker
- **CBb**: Busbar protection with vacuum circuit-breaker
- **M**: Metering Functional Unit

Range of functions

Main Functional Units

Names	C	T1	T2	R	RE	Sb	CB	CBb	M
Func-tions	Cable incoming or outgoing feeder with switch-disconnector	Transformer protection with switch-disconnector fuse combination	Transformer protection with vacuum circuit-breaker	Direct incoming feeder without earthing switch	Direct incoming feeder with earthing switch	Busbar switch-disconnector	Outgoing feeder protection with vacuum circuit-breaker	Busbar protection with vacuum circuit-breaker	Metering
Mimic diagrams									

C Function

- The interrupting mechanisms are located in the tank filled with gas.
- The three-position switch is equipped with a spring-loaded closing mechanism for the switch-disconnector function and the earthing switch function.

T1 Function

- To make the replacement of HV fuses secure, earthing switches are placed both upstream and downstream from the fuses.
- Both earthing switches are connected mechanically and are activated with a single operating mechanism.
- A pushbutton for tripping the opening of the switch is available as an option.
- The switch-disconnector is equipped with a spring-loaded mechanism for the closing operations and a stored energy mechanism for breaking operations which is mechanically pre-loaded.
- When the striker pin trips on the blowing of one of the HV fuses, the switch-disconnector is opened mechanically on all three phases.
- An indicator on the front panel of the FBX visually signals the interruption due to a fuse blowing.
- An opening by tripping coil is also possible.
- The earthing function is operated with a separate spring mechanism

T2 Function

- The transformer outgoing feeder with vacuum circuit-breaker can be used for applications where the load current is too high for the use of a switch-disconnector fuse combination.
- A typical application is the protection of distribution transformers and wind farm installations up to 21 MVA.
- The T2 three-phase transformer protection comprises a vacuum circuit-breaker (located upstream) and a 3-position disconnector carrying out the sectionalizing of the line.
- The disconnector and earthing switch with making capacity are activated by a spring-loaded mechanism.
- The vacuum circuit-breaker is equipped with an energy accumulation spring-loaded mechanism.
- The operating sequence in case of the use of a motorized mechanism is the following: O – 3 min. – CO.
- The vacuum circuit-breaker can be tripped manually by a pushbutton or automatically by a motorized mechanism controlled by a DPX-1 protection relay (standard equipment – other relays available on request). The latter analyses the metering data captured by the current transformers on each phase and is triggered at pre-defined threshold levels.
- Fault trips require no auxiliary voltage if an autonomous relay is used.

Range of functions

R Function

■ This function allows for the direct connection of a cable incoming feeder to the busbar of the FBX switchboard.

RE Function

■ This function, which is equipped with an earthing switch, allows for the direct connection of a cable incoming feeder to the busbar of the FBX switchboard.

Sb Function

■ This function is used for the opening and disconnection of the busbar to separate the end-user from the energy provider.

CB Function

■ The CB function includes a vacuum circuit-breaker and a three-position disconnector switch and provides auto-reclosing functionality.
■ The operating sequence is capable of fast trip cycles O - 0.3 s - CO - 15 s - CO
■ An integrated protection relay is linked to the circuit-breaker.
□ One of the following three autonomous relays can be integrated behind the front cover with the current transformers fitted on cable plug-in connections: DPX-1, WIC and P114S MiCOM.
□ Other non-autonomous relays can be used by fitting a low voltage cabinet with the current transformers fitted either to the withdrawable terminals or onto the outgoing feeder cables.
■ When connected to an overhead line network, the CB function can protect from temporary line faults. It can also provide private network protection.
■ The earthing switch with making capacity is activated by a spring-loaded mechanism.
■ The vacuum circuit-breaker is equipped with a double-latch energy accumulation spring-loaded mechanism and can be pre-loaded manually or electrically for a complete OCO cycle.
■ In option: metering with current transformers fitted to the cables in the cubicle's compartment.
■ Consult us for its availability.

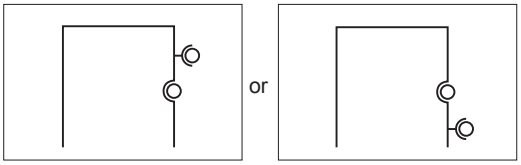
CBb Function

■ The CBb Function is used to protect the switchgear busbar (on the left or right-hand side). Example of use: medium voltage metering switchboard.
■ This function has the same characteristics and options as the CB.
■ Consult us for its availability.

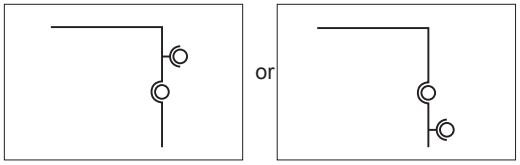
M Function

■ This function allows for metering of electricity consumption thanks to its current and voltage transformers.
■ To fit all possible configurations, four metering panel versions exist with different busbar positions. In the M1 to M4 versions, the current and voltage transformers can be switched between each other.
■ Options:
□ Flooring for M1, M2 and M3 with a rubber grommet for the passage of the cables.
□ Flooring completely closed, but with overpressure escape devices.

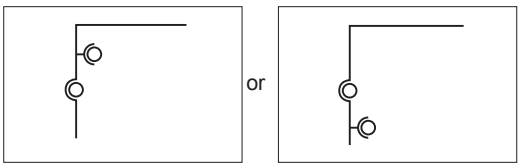
M1 Version
For 12 kV and 24 kV



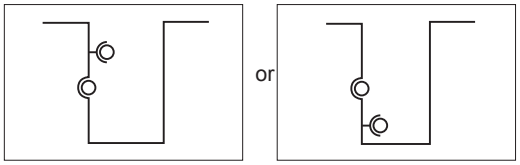
M2 Version
For 12 kV and 24 kV



M3 Version
For 12 kV and 24 kV



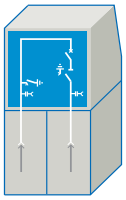
M4 Version
For 12 kV and 24 kV



Available configuration

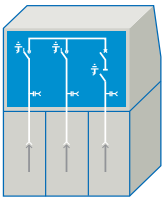
FBX-C, compact version (non extendable)

2 functions



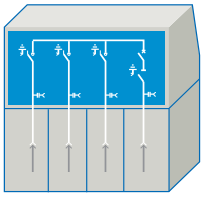
Versions	
RE	T1
RE	T2
C	C
C	T1
C	T2

3 functions



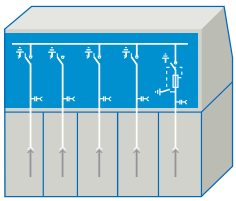
Versions		
C	C	T1
C	C	T2
C	RE	T1
C	RE	T2
R	RE	T1
R	RE	T2
C	C	C

4 functions



Versions			
C	C	C	T1
C	C	C	T2
C	T1	C	T1
C	T2	C	T2
C	T2	C	C

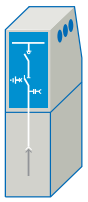
5 functions*



Versions				
C	C	C	C	C
C	C	C	C	T1
C	C	T1	C	T1
C	T1	C	T1	T1

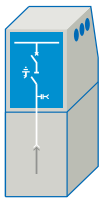
FBX-E, extendable version

1 function



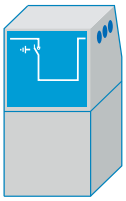
Versions
C
R
RE

1 function



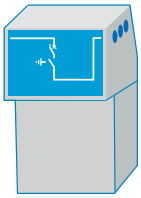
Versions
T1
T2

1 function



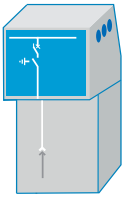
Sb

1 function *



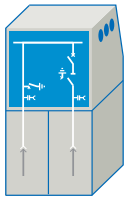
CBb

1 function *



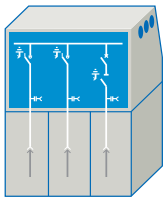
CB

2 functions



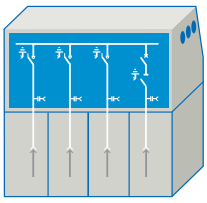
Versions	
RE	T1
RE	T2
C	C
C	T1
C	T2
T1	T1
T2	T2

3 functions



Versions		
C	C	T1
C	C	T2
C	RE	T1
R	RE	T1
C	C	C
C	RE	T2
R	RE	T2

4 functions



Versions			
C	C	C	T1
C	C	C	T2
C	T1	C	T1
C	T2	C	T2
C	C	C	C

*: Consult us for availability of 5 functions switchboard, CB and CBb function.

Overall dimensions

Dimensions and weights of the FBX-C

Function	Number of Functional Units	Height [mm]	Depth [mm]	Width [mm]	Approx. weight [kg]
RE-T1	2	1380 (option 1040)	752	680	210
RE-T2		1380			240
C-C		1380 (option 1040)			200
C-T1		1380 (option 1040)			200
C-T2		1380			240
C-C-T1	3	1380 (option 1040)	752	1000	330
C-C-T2		1380			360
C-RE-T1		1380 (option 1040)			320
C-RE-T2		1380			360
R-RE-T1		1380 (option 1040)			320
R-RE-T2		1380			350
C-C-C		1380 (option 1040)			320
C-C-C-T1	4	1380 (option 1040)	752	1320	450
C-C-C-T2		1380			480
C-T1-C-T1		1380 (option 1040)			470
C-T2-C-T2		1380			530
C-C-C-C		1380 (option 1040)			440
C-C-C-C-T1	5	1380 (option 1040)	752	1685	550
C-C-T1-C-T1		1380 (option 1040)		1685	580
C-T1-C-T1-T1		1380 (option 1040)		1810	570
C-C-C-C-C		1380 (option 1040)		1685	540

Overall dimensions

Dimensions and weights of the FBX-E

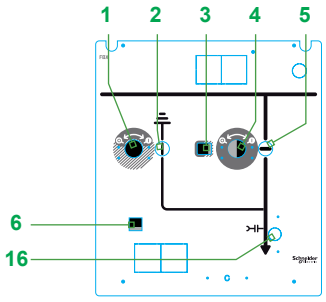
Function	Number of Functional Units	Height [1] [mm]	Depth [mm]	Width [2] [3] [mm]	Approx. weight [kg]
M1	1	1380	720	1000	490
M2				1005	490
M3				1005	490
M4				1010	490
C	1	1380	752	360	135
R					125
RE					135
T1		1380	752	490	160
T2					190
CB		1380	873	490	220
CBb		1380	873	625	250
Sb		1380	752	680	200
RE-T1	2	1380	752	680	220
RE-T2					250
C-C					210
C-T1					210
C-T2					240
T1-T1				1000	310
T2-T2				1000	370
C-C-T1	3	1380	752	1000	340
C-C-T2					370
C-RE-T1					330
C-RE-T2					360
R-RE-T1					330
R-RE-T2					360
C-C-C					330
C-C-C-T1	4	1380	752	1320	460
C-C-C-T2					490
C-T1-C-T1					480
C-T2-C-T2					510
C-C-C-C					450

1) With a 1250 A busbar on the top, add 217 mm
2) Add 17.5 mm for the busbar protective covers (right or left) at the extremity of the switchboard
3) To calculate the total width of several connected FBX-E switchboards, add 9 mm between each extension

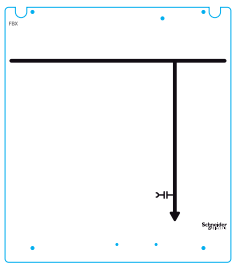
User interface

User interface description

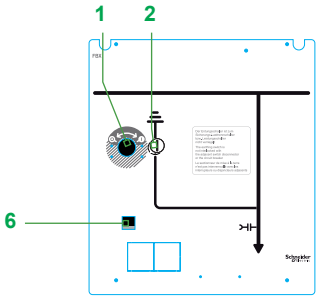
Thanks to its clear mimic diagram, the user interface makes it easy and safe to operate FBX.
Each switching device is equipped with an access point for the control lever and an indicator of the mechanical position.
The two earthing switches, both upstream and downstream from the MV fuse holders on the T1 switch-disconnector fuse combination, are activated simultaneously by a common mechanism.
The switch-disconnectors and vacuum circuit breakers can be equipped, as an option, by a motorised control mechanism. In this case, a mechanical back-up crank handle is provided.



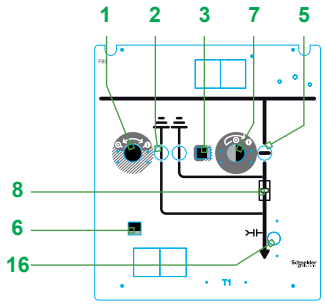
Incoming/outgoing feeder with switch-disconnector (C)



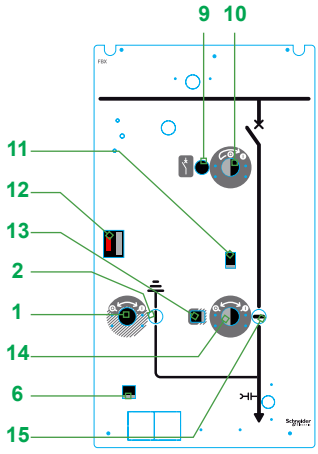
Direct incoming feeder without earthing switch (R)



Direct incoming feeder with earthing switch (RE)



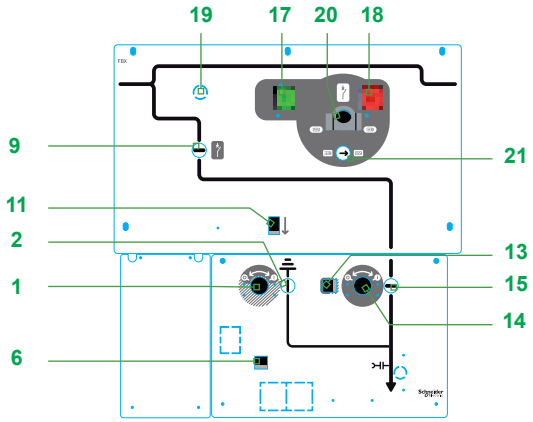
Outgoing feeder with T1 switch-disconnector fuse combination



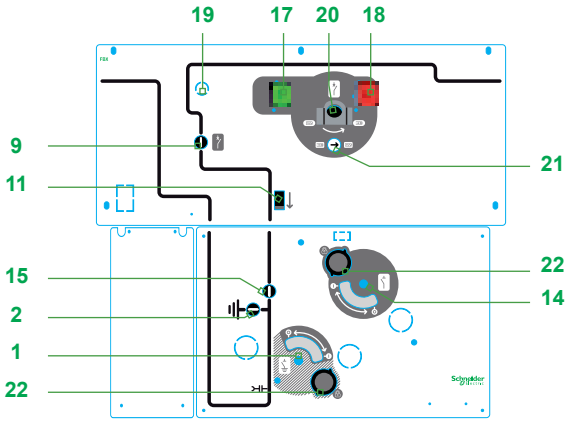
Transformer protection with vacuum circuit-breaker T2

1 Lever hub socket for the earthing switch
2 Earthing switch position indicator
3 Interlocking between the switch-disconnector and earthing switch
4 Lever hub socket for the switch-disconnector
5 Switch-disconnector position indicator
6 Interlocking between the cable compartment door and the earthing switch
7 Lever hub socket for the switch-disconnector control mechanism in the transformer's outgoing feeder
8 Fuse tripping indicator
9 Vacuum circuit breaker position indicator
10 Lever hub socket for the vacuum circuit breaker control mechanism in the transformer's outgoing feeder
11 Interlocking of the vacuum circuit breaker and disconnector
12 Protection relay tripping indicator
13 Interlocking between the disconnector and earthing switch
14 Lever hub socket for the disconnector
15 Disconnector position indicator
16 Optional: lever hub socket for the manual back-up operation of the switch-disconnector motorised mechanism (in this case, the opening 7 or 4 is blocked off at the factory)
17 Pushbutton to close circuit-breaker (CB, CBb)
18 Pushbutton to open circuit-breaker (CB, CBb)
19 Operations counter
20 Lever hub for circuit-breaker spring arming
21 Indicator light showing the status of the spring (primed or released)
22 Rotating button giving access to the hub socket

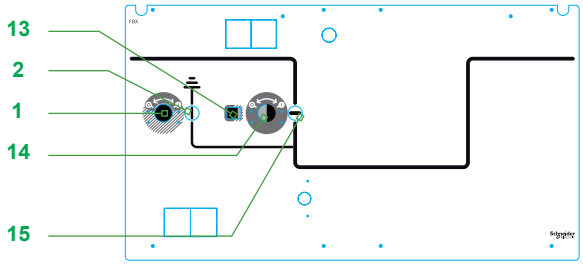
User interface



Feeder cable protection with vacuum circuit-breaker (CB)



Busbar protection with vacuum circuit-breaker (CBb)



Busbar switch-disconnector (Sb)

Padlocking

The actuator's operating hub can be controlled by padlock (optional).

Obstruction of the lever hub socket by padlock

Interlocks

Interlocking of the Functional Units

During the development of FBX switchboard, the accent was placed on personnel safety and the reliability of the operation.
An interlocking system prevents any incorrect use.
Thus, the operating levers can only be inserted if the service status permits it.
Access to the cables compartment and to the fuses is only possible if the appropriate outgoing feeder is connected to earth.
The switchboards are equipped in production series with the following interlocks:

Functional Unit with switch-disconnector and earthing switch, switch-disconnector fuse combination (C, T1 and Sb functions)

Interrupting mechanism	Position	Interlock status…		
		Switch-disconnector	Earthing switch	Cables compartment panel or fuses
Switch-disconnector	Closed	-	locked	locked
	Open	-	unlocked	locked, if earthing switch is open
Earthing switch (ES)	Closed	locked	-	unlocked
	Open	unlocked	-	locked
Cable or fuses compartment panel (Sb function not concerned)	Removed	locked	locked	-
	Fitted	- unlocked, if earthing switch is open - locked, if earthing switch is closed	unlocked	-

Option: Switch-disconnector – locking of the cables compartment panel, for example, for the cable tests.

Interlocks

Functional Unit with vacuum circuit-breaker, disconnector and earthing switch (T2, CB and CBb function)

Interrupting mechanism	Position	Interlock status…						
		Disconnector		Earthing switch		Circuit-breaker		Cable compartment panel (Not CBb)
		Open	Closed	Open	Closed	Open	Closed	
Disconnector (Disc.)	Open	-	-	unlocked	unlocked	unlocked	unlocked	-
	Closed	-	-	locked	-	unlocked	unlocked	-
Earthing switch (ES)	Open	unlocked	unlocked	-	-	unlocked	unlocked	locked
	Closed	locked	-	-	-	unlocked	unlocked	unlocked
Circuit-breaker	Open	- unlocked if ES open - locked if ES closed	unlocked	- unlocked if DISC open - locked if DISC closed	unlocked	-	-	-
	Closed	locked	locked	- unlocked if DISC open - locked if DISC closed	unlocked	-	-	-

Remote control

Remote control & monitoring

FBX can be motorized by Functional Units allowing for the remote control and monitoring of the components of FBX.
Complete automation of the network is therefore possible and avoids costly human interventions on the site.

To enable communication with the network control centres, FBX integrates communication systems such as:

- modem solutions for telephone lines,
- radio,
- the GSM network.

Possible equipment levels for remote control and monitoring are detailed in the table below.

The levels correspond to the basic variants. Level 3 includes the control relays, local/remote selector switches and microswitches.
Other documents covering the level of equipment for monitoring (Lvl 1) and integrated remote control & monitoring (Lvl 3) are available on request.

Automated substation

Standard	
Action	Equipment level
No indication at the terminal	0
Indications at a terminal block	1
Indications and motor control at the terminal	2
Signalling and motor control management via the power relays	3
Remote control system with modem - to control and monitor the switchboard via communications systems such as telephones, optical fibre networks, or GSM networks.	4

Extensibility

Extensibility of FBX-E

- FBX-E offers extensible configurations for secondary distribution applications.
- The connection of each Functional Unit allows for multiple combinations depending on the installation requirements.
- FBX-E permits the connection of additional units on the left or right-hand side, thereby offering greater flexibility in the choice and positioning of the medium voltage switchboard functions.
- The installation and in-line connection of FBX-E does not require any handling of gas.
- Maximum current: 630 A

Erection and assembly

The extension is a very simple process thanks to:

- The A-link device used to connect the busbars of two cubicles. Variations in positioning are compensated by fixed, spherical contacts and mobile couplings that can be adjusted axially and radially.
- Highly secure dielectric seals made with silicone insulating conical connectors adapted to the electrical voltage.

The assembly of the insulating connectors is maintained by a mechanical force generated by:

- Integrated guiding pins for the correct alignment of the cubicles,
- An assembly by bolts secured by mechanical stops.

During the assembly of an extension cubicle, an additional space of at least 450 mm is necessary to allow for handling.

A-Link device for the in-line connection of the FBX-E

Cable compartment

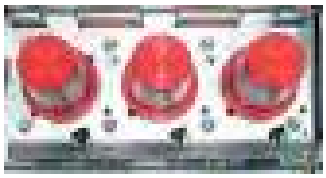
Cable compartment

The cables connection compartment has been designed to accept connection systems that are:

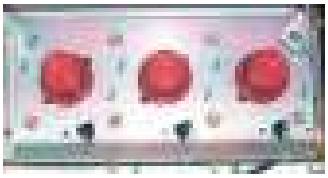
- completely insulated
- in metallic housing
- partially insulated.

Cable support mountings are adjustable horizontally and vertically to enable installation of various cable systems. The cable mountings are equipped with either round or long holes for standard cable terminals.
Additional support structures can be supplied (available only in the 1,380 mm height version) for the installation of two cables per phase cable plug-in connections or surge arresters.

FBX switchboard is equipped with PF250 or PF630 plug-in bushings:



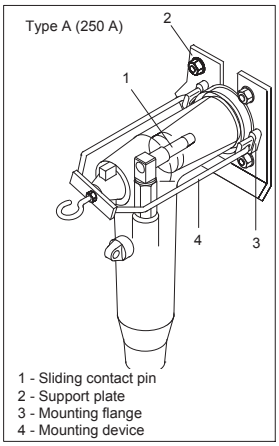
C / T2 / CB / T1 (optional on T1):
PF630 plug-in bushing
NF EN 50181, with C type connection
(Ir: 630 A ; Ø M16 mm)

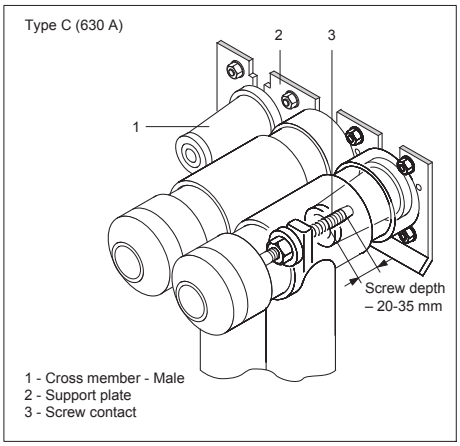


T1 (as standard):
PF250 plug-in bushing
NF EN 50181, with A type connection
(Ir: 250 A ; contact finger Ø M7,9 $^{+0,02}/_{-0,05}$ mm)

Bushing connector cones in accordance with NF-EN-50181:

Switchboard function	R / RE	C	T1	T2 / CB
Connector cone Type A (250 A)	-	-	x	-
Connector cone Type C (630 A)	x	x	x (optional)	x

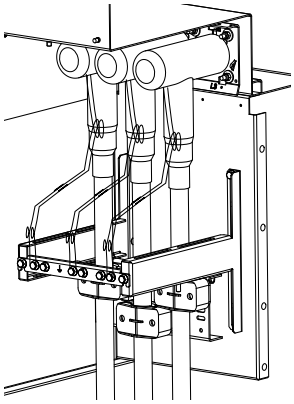




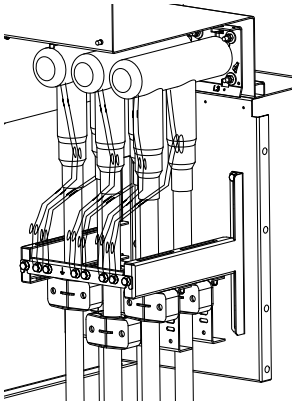
Type of connection

FBX cable compartment is spacious and allows for various connections (cf. § *Selection of cables*):

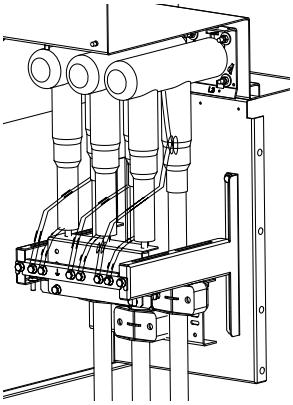
- Single cable per phase
- Two cables per phase
- Single cable per phase + surge arresters.
- A triple cable per phase connection is also available (please consult us).



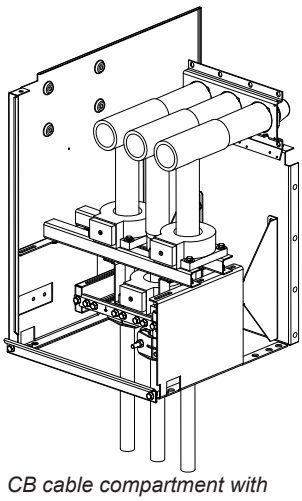
Single cable per phase connection



Two cables per phase (only available in the FBX 1,380 mm height version)



Cables & surge arrestors (only available in the FBX 1,380 mm height version)



CB cable compartment with metering CT cores

Fuse compartment

FBX with fuse protection

Fuse compartment

The fuses are located within plugged and insulated fuse-holders. These fuse holders are integrated into the gas tank and offer the following advantages:

- the electrical field is placed in the SF_6 gas,
- the fuse-holder plugs are placed outside the electrical field which is contained in the tank filled with SF_6 gas,
- the fuse-holder is located in the tank and cannot be affected by outside elements,
- the dielectric strength of the plug is thus not ensured by the compression of a seal but by an insulating distance.

Available option: watertight plugs.

Fuse tripping

The stored energy mechanism and the tripping striker open all three phases thanks to the switch-disconnector. If the striker on a single HV fuse is actuated, all three phases are disconnected.

Fuse replacement

The interlocking guarantees maximum safety for the personnel during the replacement of fuses. The fuse compartment panel can only be opened if it has been earthed correctly. Inversely, the earthing can only be removed once the fuse compartment panel is closed and locked.

Two earthing switches with making capacity (both upstream and downstream from the fuses) allow the fuses to be replaced without using auxiliary equipment. The two earthing switches with making capacity are operated by a common spring loaded mechanism.

It is recommended that you replace all three fuses at the same time

Do not turn the gripping surfaces but use them to pull the fuse out

Removal of the fuse

Electrical and mechanical characteristics

Characteristics of the C, Sb, R and RE functions

The characteristics of the switch-disconnector do not concern the R and RE functions.

SWITCH-DISCONNECTOR FUNCTIONS (C - Sb - R - RE)

Rated Voltage			kV		12			17.5		24	
Rated frequency			Hz		50/60			50/60		50/60	
Rated lightning impulse withstand voltage											
	directly earthed		kV		75			95		125	
	on the sectionalized distance		kV		85			110		145	
Rated power frequency withstand voltage											
	directly earthed		kV		28			38		50	
	on the sectionalized distance		kV		32			45		60	
Level of insulation for the SF_6 pressure - Pre = 0.00 MPa											
	Rated lightning impulse withstand voltage		kV		75			95		95	
	Rated power frequency withstand voltage		kV		28			38		50	
Level of insulation of the sectionalized distance for the cable test											
	Energized busbar	U_r	kV		12			17.5		24	
	Maximum AC feeder test voltage		kV	0.1 Hz	18			26		35	
	Maximum DC feeder test voltage		kV		48			60		96	
Rated current											
	Busbar C – R – RE functions		A		630 / 1250			630 / 1250		630 / 1250	
	Busbar, Sb function		A		630			630		630	
	Outgoing Feeder		A		630			630		630	
Rated peak current			kA		40	52.5	62,5	40	52.5	40	50
Rated short-circuit making capacity			kA		40	52.5	62,5	40	52.5	40	50
Rated short time current, main electrical circuit		1 s	kA		16	21	25	16	21	16	20
		3 s	kA		16	21	-	16	21	16	20
Rated short-time current of earthing circuit		1 s	kA		16	21	25	16	21	16	20
		3 s	kA		16	21	-	16	21	16	20
Rated network load and closed-loop breaking current			A		630			630		630	
Rated no-load cable-breaking current			A		160			160		160	
Rated breaking current under earth fault conditions			A		600			600		600	
Rated no-load cable breaking current under earth fault conditions			A		277			277		277	
Number of operating cycles without inspection											
Mechanical:											
	Switch-disconnector/ Earthing switch M1/-	M1/-			1000			1000		1000	
Electrical:											
	Rated current E	E3			100			100		100	
	Short circuit making										
	Switch-disconnector	E3			5			5		5	
	Earthing switch	E2			5			5		5	

Electrical and mechanical characteristics

Characteristics of the T1 function

SWITCH-DISCONNECTOR FUSE COMBINATION FUNCTION (T1)

Rated Voltage			kV	12			17.5		24	
Rated frequency			Hz	50/60			50/60		50/60	
Rated lightning impulse withstand voltage										
	directly earthed		kV	75			95		125	
	on the sectionalized distance		kV	85			105		145	
Rated power frequency withstand voltage										
	directly earthed		kV	28			38		50	
	on the sectionalized distance		kV	32			45		60	
Level of insulation for the SF_6 pressure - Pre = 0.00 MPa										
	Rated lightning impulse withstand voltage		kV	75			95		95	
	Rated power frequency withstand voltage		kV	28			38		50	
Rated current for continual service										
	Busbar		A	630 / 1250			630 / 1250		630 / 1250	
	Outgoing Feeder		A	Refer to the fuses selection table						
Rated peak current, main circuit *(prospective current, limited by fuses)*			A	40	52.5	62.5	40	52.5	40	50
Rated short-time current, downstream of fuse protection circuit		1 s	kA	1	5		1	5	1	5
		3 s	kA	-	3		-	3	-	3
Rated peak current, downstream of fuse protection circuit			kA	2.5	13		2.5	13	2.5	13
Rated short circuit making current, downstream of fuse protection circuit			kA	2.5	13		2.5	13	2.5	13
Rated short-time current of earthing circuit		1 s	kA	16	21	25	16	21	16	20
		3 s	kA	16	21	-	16	21	16	20
Rated no-load cable-breaking current			A	60			60		60	
Rated breaking current under earth fault conditions			A	200			200		200	
Rated no-load cable breaking current under earth fault conditions			A	87			87		87	
Rated transfer current in accordance with IEC 62271-105			A	2000			1100		1100	
Opening time in the case of fuse striker tripping T_0		ms		34			34		34	
Number of operating cycles without inspection										
	Mechanical:									
		Switch-disconnector/ Earthing switch	M1/-	1000			1000		1000	
	Electrical:									
		Rated normal current	E1 [1)]	10			10		10	
		Short circuit making								
		Switch-disconnector	E3	5			5		5	
		Earthing switch	E2	5			5		5	

[1)]: E3 (100 x rated current) on request

Electrical and mechanical characteristics

Characteristics of the T2 function

VACUUM CIRCUIT-BREAKER T2 FUNCTION

Rated Voltage			kV		12			17.5		24	
Rated frequency			Hz		50/60			50/60		50/60	
Rated lightning impulse withstand voltage											
	directly earthed		kV		75			95		125	
	on the sectionalized distance		kV		85			105		145	
Rated power frequency withstand voltage											
	directly earthed		kV		28			38		50	
	on the sectionalized distance		kV		32			45		60	
Level of insulation for the SF_6 pressure - Pre = 0.00 MPa											
	Rated lightning impulse withstand voltage		kV		75			95		95	
	Rated power frequency withstand voltage		kV		28			38		50	
Level of insulation of the sectionalized distance for the cable test											
	Energized busbar	U_r	kV		12			17.5		24	
	Maximum AC feeder test voltage		kV	0.1 Hz	18			26		35	
	Maximum DC feeder test voltage		kV		48			60		96	
Rated current											
	Busbar		A		630 / 1250			630 / 1250		630 / 1250	
	Outgoing Feeder		A		400 / 630			400 / 630		400 / 630	
Rated peak current			kA		40	52.5	62.5	40	52.5	40	50
Rated short circuit making capacity			kA		40	52.5	62.5	40	52.5	40	50
Rated short time current, main electrical circuit		1 s	kA		16	21	25	16	21	16	20
		3 s	kA		16	21	-	16	21	16	20
Rated short-time current of earthing circuit		1 s	kA		16	21	25	16	21	16	20
		3 s	kA		16	21	-	16	21	16	20
Rated short circuit breaking current			kA		16	21	25	16	21	16	20
Percentage of the direct current component			%		28			28		28	
Rated operating sequence [1]					O - 3 min CO						
Rated no-load cable-breaking current			A		25			31.5		31.5	
Number of operating cycles without inspection											
Mechanical:											
	Vacuum circuit-breaker	M1			2000			2000		2000	
	Disconnector/ Earthing switch	M0/-			1000			1000		1000	
Electrical:											
	Short circuit making										
	Disconnector/ Earthing switch	E2			5			5		5	
	Vacuum circuit-breaker										
	At E2 rated current				2000			2000		2000	
	At rated short circuit breaking current				50			50		50	

1) Spring-loaded current making and breaking mechanism with stored energy and motor

Electrical and mechanical characteristics

Characteristics of the CB / CBb function

CB / CBb VACUUM CIRCUIT-BREAKER

Rated Voltage			kV		12			17.5		24	
Rated frequency			Hz		50/60			50/60		50/60	
Rated lightning impulse withstand voltage											
	directly earthed		kV		75			95		125	
	on the sectionalized distance		kV		85			105		145	
Rated power frequency withstand voltage											
	directly earthed		kV		28			38		50	
	on the sectionalized distance		kV		32			45		60	
Level of insulation for the SF_6 pressure - Pre = 0.00 MPa											
	Rated lightning impulse withstand voltage		kV		75			95		95	
	Rated power frequency withstand voltage		kV		28			38		50	
Level of insulation of the sectionalized distance for the cable test											
	Energized busbar	U_r	kV		12			17.5		24	
	Maximum AC feeder test voltage		kV	0.1 Hz	18			26		35	
	Maximum DC feeder test voltage		kV		48			60		96	
Rated current in continual service											
	Busbars, CB function		A		630 / 1250			630 / 1250		630 / 1250	
	Busbars, CBb function		A		630			630		630	
	Circuit-breaker		A		630			630		630	
Rated peak current			kA		40	52.5	62.5	40	52.5	40	52.5
Rated short-circuit making capacity			kA		40	52.5	62.5	40	52.5	40	52.5
Rated short time current, main electrical circuit		1 s	kA		16	21	25	16	21	16	21
		3 s	kA		16	21	-	16	21	16	21
Rated short-time current of earthing circuit		1 s	kA		16	21	25	16	21	16	21
		3 s	kA		16	21	-	16	21	16	21
Rated short circuit breaking current			kA		16	21	25	16	21	16	21
Percentage of the direct current component			%		40			40		40	
Rated operating sequence [1]					O - 0.3 s - CO - 15 s - CO						
Rated no-load cable breaking current			A		25			31.5		31.5	
Rated operating time											
	Opening with tripping release		ms		40 to 50			40 to 50		40 to 50	
	Breaking with tripping release		ms		55 to 65			55 to 65		55 to 65	
	Arcing		ms		< 15			< 15		< 15	
	Closing		ms		30			30		30	
Number of operating cycles without inspection											
Mechanically:											
	Vacuum circuit-breaker	M1			2000			2000		2000	
	Earthing switch	M0/-			1000			1000		1000	
Electrically:											
	Short circuit making										
	Disconnector/ Earthing switch	E2			5			5		5	
	Vacuum circuit-breaker										
	At rated current	E2			2000			2000		2000	
	At rated short circuit breaking current	E2			50			50		50	

1) Spring-loaded current making and breaking mechanism with stored energy and motor

Electrical and mechanical characteristics

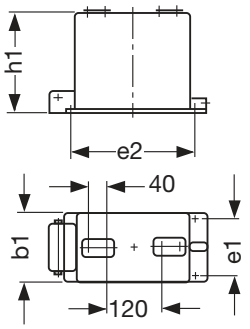
Characteristics of the M function

Current and voltage transformers in compliance with the DIN 42600 standard (narrow version) must be used in metering cubicles.

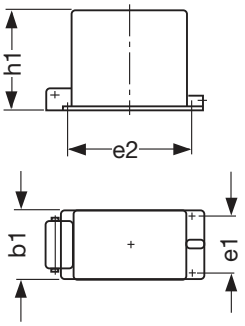
Remarks:

- Installation of current and voltage metering devices is possible with or without a selector switch,
- option: a voltage indicator can be added
- pre-assembled cable connections can be purchased as an option.

Current transformer (C) (DIN 42600, Section 8)



Single phase voltage transformer (W) (DIN 42600, Section 9)



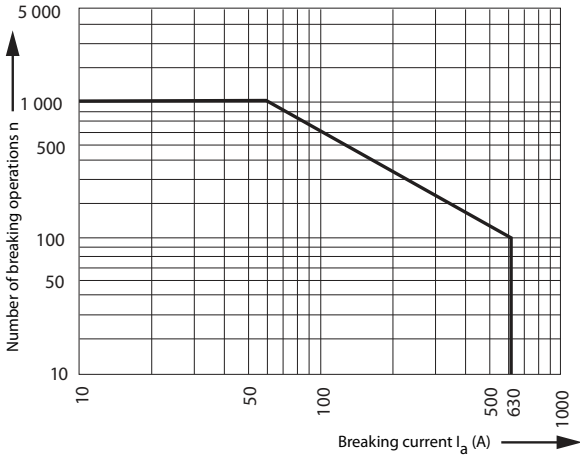
Dim.	Um [kV]	
	12 kV version	24 kV version
b1	148	178
e1	125	150
e2	270	280
h1	220	280

Electrical and mechanical characteristics

Maximum number of mechanism operations

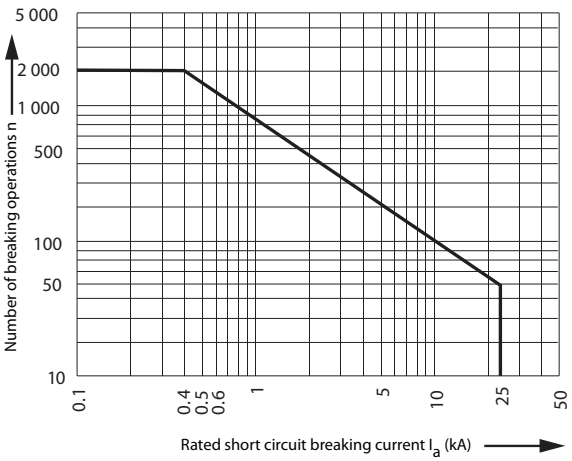
C Function

Cable incoming or outgoing feeder with switch-disconnector [C]
Rated current 630 A



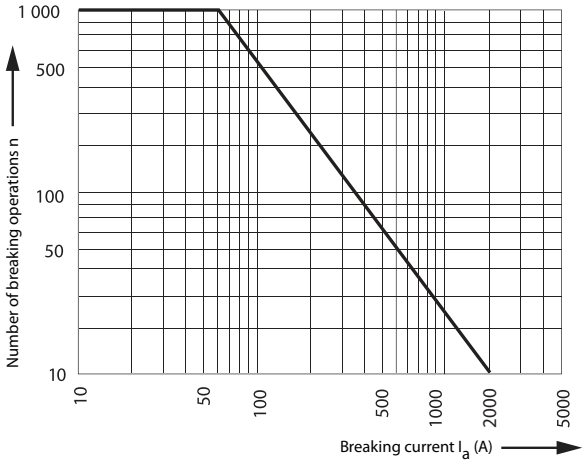
T2 / CB / CBb Function

Transformer protection with circuit-breaker (T2 / CB / CBb)
Rated current 200-400/630 A



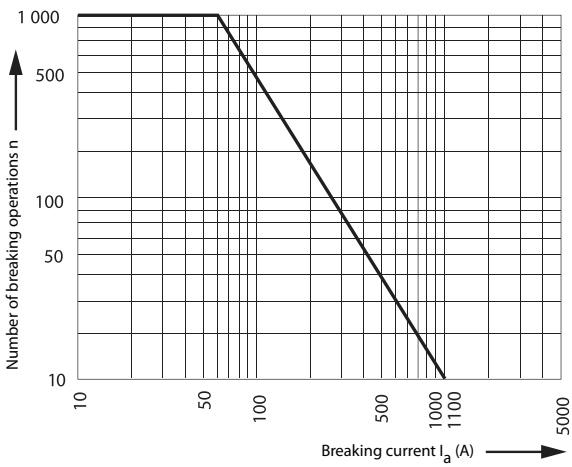
T1 Function

Transformer protection with switch-disconnector
and associated fuse (T1),
12 kV transfer current 2000 A



T1 Function

Transformer protection with switch-disconnector
and associated fuse (T1),
24 kV transfer current 1100A (higher values on request)



Electrical and mechanical characteristics

Choice of mechanisms and equipment

Type of operating mechanism		Functions C	T1	T2	R	Re	CB	CBb	Sb
Switch-disconnector:									
	SFU or CD 110	■ SFU	-	■ SFU	-	-	■ SFU	■ CD 110	■ SFU
	SF	□	■	-	-	-	-	-	□
Earthing switch:									
	SU or CD 110	■ SU	■ SU	■ SU	-	■ SU	■ SU	■ CD 110	■ SU
Circuit breaker:									
	SF	-	-	■	-	-	-	-	-
	C150	-	-	-	-	-	■	■	-

Equipment	C	T1	T2	R	Re	CB	CBb	Sb
Manual opening and closing	■	■	■	-	■	■	■	■
Mechanical position indicator	■	■	■	-	■	■	■	■
Motorization	□	□	□	-	-	□	□	□
Trip Coil	□ if SF drive	□	□	-	-	■	■	-
2nd trip coil	-	-	□	-	-	□	□	-
Autonomous tripping device without any auxiliary source (striker)	-	-	-	-	-	□	□	-
Undervoltage tripping coil	-	-	-	-	-	□	□	-
Closing coil	-	-	-	-	-	□	□	-
Operating counter	-	-	□	-	-	□	□	-

Auxiliary contacts	C	T1	T2	R	Re	CB	CBb	Sb
Switch-disconnector position: Manual: 2 NO + 2 NC Motorized: 2 NO + 2 NC	□	□	-	-	-	-	-	-
Earthing switch position: 1 NO et 1 NF	□	□	□	-	□	□	□	-
Vacuum circuit-breaker position: Manual: 2 NO + 2 NC Motorized: 2 NO + 2 NC	-	-	□	-	-	□	□	-
Fuse blown indicators: 2 O/C inverters	-	□	-	-	-	-	-	-

Legend: ■ : standard
□ : option

The connection and wiring diagrams for the motorized mechanism, the magnetic tripping devices and auxiliary contacts are supplied in the event of an order.

Electrical and mechanical characteristics

Choice of mechanisms and equipment

Mechanism operating principles	
SFU or CD 110 (tumbler)	**It is a tumbler mechanism with a dead point passage. The energy is stored by tumbler mechanism.** Manual: the opening or closing operation is manual and *independent* of the operator. The operation is performed without any duration or time constraint Motorized: the opening or closing operations are performed by a motor without duration or time constraint.
SF (tumbler with 1 latch for opening)	**It is a tumbler mechanism for closing, with a latch-in feature for opening. The energy needed for opening is stored while closing.** Manual: the operator manually closes the switch-disconnector in one single operation, and in the same time loads a spring for next opening. The mechanism is thus ready for a snap opening operation. Tripping can be performed with a coil, a fuse striker or a push-button. Motorized: the closing operation is performed by a motor. The opening operating can be done with the motor or with a shutter release.
SU or CD 110 (tumbler)	**It is a tumbler mechanism for closing operation.** The opening is manual and *dependent* of the operator, a spring is loaded and stores energy for next closing. The closing is *independent* of the operator, the energy is released from the spring and closes the earthing switch in a snap operation.
C 150 mechanism	These operating mechanisms use the energy stored by springs to close and open the circuit-breaker on the CB and CBb functions. There are two types: ■ **Manual:** The operator manually operates to load the control mechanism's spring. The spring is held in place by a latch, freed manually by a mechanical button, causing: □ the release of the spring, □ the closing of the CB. □ the arming of the trip spring, now held in place by a latch. It is thus possible to open the circuit-breaker by freeing the trip spring latch manually (mechanical button) or electrically (electro-magnet). Note: With the circuit-breaker closed, it is possible to rearm the closing spring, which authorises a rapid re-closure cycle. ■ **Motorized:** The closing spring is armed by a motor (arming time <7 s). Opening and closure operations are carried out electrically (magnets). Note: - It is possible to manually arm, close and trip the circuit-breakers.

Electrical and mechanical characteristics

Electrical characteristics of the SFU/SU - SF/SU - CD 110 operating mechanisms

Description											
Reference Standards			IEC								
Type of current			DC						AC		
Rated Supply Voltage		V	24	48	60	110	125	220	100/110	120/125	230
Frequency		Hz	-						50/60		
Rearming motor											
Voltage range		% of Un	85 to 110						85 to 110		
Max. absorbed power			150 W						150 VA		
Starting current	SFU/SU or SF/SU drive	A	14	12	9	5	4	2.5	7	7	4
	CD 110 drive	A	4.0	9.5	11.7	2.0	2.3	0.8	2.5	2.5	1.1
Absorbed current	SFU/SU or SF/SU drive	A	-						-		
	CD 110 drive	A	1.0	1.0	1.1	0.3	0.3	0.1	0.5	0.5	0.2
Rearm time	SFU/SU or SF/SU drive	s	<6						<6		
	CD 110 drive	s	9	4	3	6	5	6	5	5	5
Trip coil											
Coil current		A	6	3	2.5	1	1	0.5	1	0.9	0.5
Auxiliary contacts											
Rated Voltage		V	24	48	60	110	125	220	100/110	120/125	230
Rated current		A	10						10		
Short circuit current, 30 ms		A	100						100		
Breaking capacity (L/R ≤ 20 ms)	SFU/SU or SF/SU drive	A	8	4	3	2	1	0.5	-		
Breaking capacity (L/R ≤ 0.33 ms)	CD 110 drive	A	16	2.5	-	0.4	0.4	0.2	-		
Breaking capacity U ≤ 230 Vac (resistive)	SFU/SU or SF/SU drive	A	-						10		
Breaking capacity U ≤ 230 Vac (resistive) cos φ=0.9	CD 110 drive	A	-						16		

Electrical and mechanical characteristics

Electrical characteristics of the C 150 operating mechanisms

Description			
Reference Standards		IEC	
Type of current		DC	AC
Rated Supply Voltage	V	24 - 48 - 110 - 125 - 220	120 - 230
Frequency	Hz	-	50/60
■ Rearming motor			
Voltage range	% of Un	85 to 110	85 to 110
Max. absorbed power		100 W	150 VA
Starting current	A	28.6 A @ 24 Vdc 12.8 A @ 48 Vdc 6.2 A @ 110 Vdc 5.2 A @ 125 Vdc 3.1 A @ 220 Vdc	8.6 A @ 110 Vac 4.4 A @ 230 Vac
Absorbed current	A	8.8 A @ 24 Vdc 5.1 A @ 48 Vdc 1.7 A @ 110 Vdc 2.1 A @ 125 Vdc 0.7 A @ 220 Vdc	3.5 A @ 110 Vac 1.8 A @ 230 Vac
Rearm time	s	<6.5	<6.5
■ Tripping device			
□ Tripping coil			
Voltage range	% of Un	70 to 110	85 to 110
Absorbed power	W/VA	960 W @ 24 Vdc 470 W @ 48 Vdc 620 W @ 110 Vdc 521 W @ 125 Vdc 386 W @ 220 Vdc	502 VA @ 120 Vac 422 VA @ 230 Vac
□ Undervoltage coil			
Closing voltage range	% of Un	>35	>35
Tripping voltage	% of Un	70 to 35	70 to 35
Absorbed power	W/VA	240 W - 4.6 W @ 24 Vdc 256 W - 4.7 W @ 48 Vdc 172 W - 4.0 W @ 110 Vdc 166 W - 4.2 W @ 125 Vdc 193 W - 3.5 W @ 220 Vdc	164 VA - 4.5 VA @ 120 Vac 266 VA - 4.1 VA @ 230 Vac
□ Autonomous tripping device without any auxiliary source (striker)			
	The low energy release type MITOP, trips at 200µF @ 12 V Trip energy ≤18 mJ		
□ Closing device			
Voltage range	(% of Un)	85 to 110	85 to 110
Absorbed power	W/VA	960 W @ 24 Vdc 470 W @ 48 Vdc 620 W @ 110 Vdc 521 W @ 125 Vdc 386 W @ 220 Vdc	502 VA @ 120 Vac 422 VA @ 230 Vac
■ Auxiliary contacts			
Rated current	(A)	10	10
Breaking capacity 110 Vdc (L/R = 10 ms)	(A)	1	-
Breaking capacity 230 Vac Cos φ = 0.4	(A)	-	10

Fuses

Selection of HV fuses
You will find below the specified data allowing the user to choose suitably adapted HV fuses.

Types of HV fuse
To protect distribution transformers, we recommend that you use HV fuses with an integrated thermal striker which is activated at a certain temperature threshold, in compliance with the selection tables. The fuse with thermal striker operates:
- in case of overcurrent,
- in case of accidental damage.

It then switches off the switch-disconnector which avoids a thermal overload in the fuse holder.

Necessary data when placing an order
The following data must be specified:
- transformer power,
- transformer service voltage,
- rated current of selected HV fuses.

Technical characteristics
The fuses meet the following standards:
- Protection of the distribution transformers in compliance with the IEC 60787 Standard,
- Fuses in compliance with the IEC 60282-1 Standard,
- Specifications of the IEC 62271-105 Standard
- Maximum ambient temperature for the switchboards: 40 °C in accordance with Standards IEC 62271 and IEC 62271-202.
- The LV gTr fuses in accordance with VDE 0636, Part 2011, can be selected as an alternative to the HV fuses.
- HV fuses can bear 1.3 times the transformer's rated current for a minimum of ten hours.
- The interruption is made at 1.5 times the transformer's rated current for two hours.

High ambient temperature
The selection tables are also valid for a maximum ambient temperature of 50 °C in very hot climates, for example for a switchboard in a substation, in compliance with the IEC 62271-202 Standard.

HV fuses (SIBA) selection table
with integrated thermal limitation

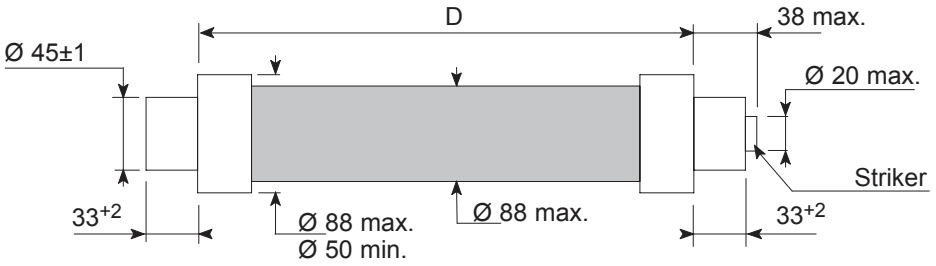
TYPE		POWER OF THE TRANSFORMERS (kVA)																			
Siba HH-DIN		25	50	63	80	100	125	160	200	250	315	400	500	630		800	1000	1250	1500	1600	2000
Rated Voltage	Operating voltage	Uk = 4 %													Uk = 6 %						
kV	kV	RATED CURRENT FOR FUSES (A)																			
7.2	6	-	-	-	-	25	-	40	-	50	63	80	100	125	100	125	160(1)				
12	10	-	-	-	-	16	-	25	-	32	40	50	63	80	63	80	100	100		160(1)	160
17.5	15	-	-	-	-	16	-	20	-	32	32	40	50	63(1)	50	63(1)	63 (1)	80(1)			
24	20	-	-	-	-	10	-	16	-	20	25	32	40	40	40	40	50	80(2)		100(1) (2)	125(1) (2)
		LV fuse link								Rated power in kVA (of transformers to be protected)											
0.4/0.5	0.4	NH-gTr							kVA (A)	250 (361)	315 (455)	400 (577)	500 (722)	630 (909)	- -						

(1) With mechanical retarder (80 ms)
(2) Specific SSK type fuses with "slow" interrupting curves

Fuses

HV fuse

Voltage	D [mm]
Up to 12 kV	292 (also possible in 442mm)
17.5 kV	442
24 kV	442



Spare fuses

Spare fuses must meet the following requirements:

- dimensions in compliance with technical data sheet I (version I), IEC 60282-1 publication
- "average" type of striker with a maximum initial tripping force of 80 N.
- when using spare fuses without tripping with a thermal limitation integrated striker, the following requirements must be fulfilled:
  - in case of overcurrents, the interruption must be carried out by LV fuses,
  - if the switchboard is installed in an exposed area, in which the fuse links may be submitted to damage due to transient events (e.g. lightning), all the fuses must be replaced in accordance with the appropriate maintenance intervals.

If these requirements are not fulfilled, only the backup HV fuses with integrated tripping of the striker and thermal limitation must be used in the FBX switchboard to protect from a thermal overload.

- The following types of HV fuse with integrated tripping by striker and thermal limitation must be used:

Series	Supplier
HV fuses with a thermal striker	FERRAZ
HV fuses with a thermal striker	SIBA
HV fuses with tripping on overload (thermal protection)	EFEN
HV fuses IKUS type with a thermal striker	JEAN MÜLLER

- FBX switchboard is designed for fuse with a length "D" or "e", as follows:

FBX type	Length of fuse "D" or "e" in mm
FBX / 12 / …with adaptor for mechanical extension to 442 mm	292
Option FBX./12./...	442
FBX./17./...	442
FBX./24./...	442

Selection table for HV FDwT (FERRAZ) fuses/ striker DIN CPD (FERRAZ) with integrated thermal trips

TYPE		TRANSFORMERS (kVA)																			
FDwT as per IEC and DIN-VDE 0670 Section 402		25	50	63	80	100	125	160	200	250	315	400	500	630	800	1000	1250	1500	1600	2000	2500
Rated Voltage	Service voltage	Uk = 4 %										Uk = 6 %									
kV	kV	RATED CURRENT FOR FUSES (A)																			
7.2	3/3.3	10	16	25	25	31.5	40	50	63	80	100										
7.2	5.5	6.3	10	16	16	25	25	31.5	40	50	63	80	100	125	160						
7.2	6/6.6	6.3	10	16	16	25	25	31.5	40	50	63	80	100	125	125						
12	10/11	6.3	6.3	10	10	16	16	25	25	31.5	40	50	63	80	100	125	125		160		
17.5	13.8	6.3	6.3	6.3	10	10	16	16	16	25	31.5	31.5	40	50	50	63					
17.5	15	6.3	6.3	6.3	10	10	16	16	16	25	31.5	31.5	40	50	50	63	80 (1)				
24	20/22	6.3	6.3	6.3	6.3	10	10	16	16	16	25	25	31.5	40	63(1)	63(1)	63(1)				

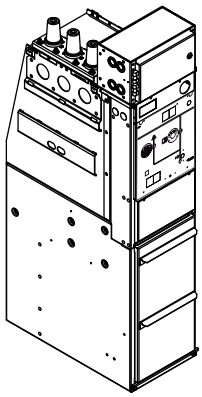
(1) With mechanical time-delay device

1250 A Busbar

Busbar – 1250 A on top of unit

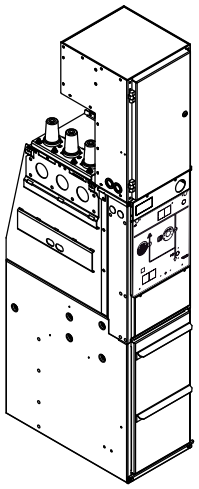
- The top-mounted busbar is used to increase the electrical distribution capacity of the equipment up to 1250 A.
- Available for the following FBX-E functions: C, R, RE, T1, T2 & CB
- Increases the standard height of the equipment by 217 mm
- Two types of LV cabinets are available to fit with 1250 A top busbars: heights of 200 or 600 mm

View of the busbars



LV cabinet – 200 mm on an FBX-E (C Function)

Example of an FBX-E in situ – configuration C-C-T1-T2-T2-T2-C-C



LV cabinet – 600 mm on an FBX-E (C Function)

Accessories

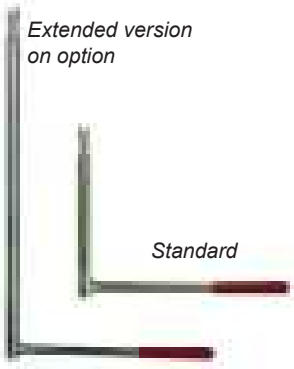
Accessories

Standard accessories supplied with FBX switchboard are:
- a set of operating levers,
- a set of keys to lock fuse compartment,
- in case of motorized mechanisms, an emergency back-up handle.

Ask for details of other supplies. Only Schneider Electric accessories are authorised for use with FBX.

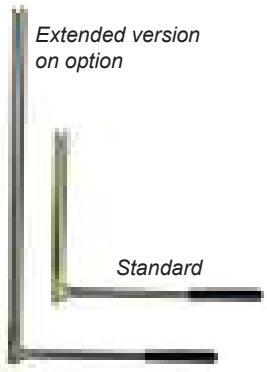
Key with a double bit

Standard operating lever for the disconnector, earthing switch and non-return circuit-breaker for CD 110 drive.



Operating lever for the earthing switch

Operating lever for the CB and CBb circuit-breaker



Operating lever for the disconnector, switch disconnector, and T2 circuit breaker

Phase comparator

Emergency back-up handle for the motorised control mechanism (optional)

DPX-1 autonomous protection relay

DPX-1 autonomous protection relay

The DPX-1 system, consisting of a compact protection relay and a toroidal type current transformer, has been specially developed for compact medium voltage switchboards with circuit-breakers.
The following protection functions have been integrated into the DPX-1:

- Constant three phase over-current protection with variable tripping times (ANSI 50/51)
- Three phase over-current protection with selection capability characteristics of inverse time and constant time short circuit current element (ANSI 50/51)
- Protection of inverse and constant time earthing over-current by internal calculation (ANSI 50N/51N)

In the DPX-1, the phase current and earth current are calculated using an arithmetic mean value.

Protection characteristics:

- Protection independent from the line current at two levels (UMZ)
- Inverse time delay characteristics with an independent time short circuit current element:
  - □ Normal Inverse (NINV)
  - □ Very Inverse (VINV)
  - □ Extremely Inverse (EINV)
  - □ Long Inverse (LINV)
  - □ RI-Inverse (RIINV)
- The system of protection enables a tripping time of 40 ms.
- The tripping time in the event of a fault varies, depending on the fault current level.
- The parameters are adjusted with the rotary switches.
- Any current interruption following tripping of the protection relay is signalled by a warning light on the front panel of the rotary switch.

Bottom view of toroidal type current transformers on external-cone cable plug-in terminals (T2 Function)

Presentation of the adjustment ranges and functions

	Adjustment range	Function
I>	0.5 x - 2.5 x Is	
tI>	0.04 - 300 s	UMZ / DEFT
0.05 - 10		NINV. VINV. EINV. RIINV.
		LINV
I>>	1 x - 20 x Is	UMZ / DEFT
tI>>	0.04 - 3 s	
IE>	0.1 - 2.5 x Is	
tIE>	0.06 - 300 s	UMZ / DEFT

DPX-1 is activated by standard and toroidal type current transformers and is described in the table below.

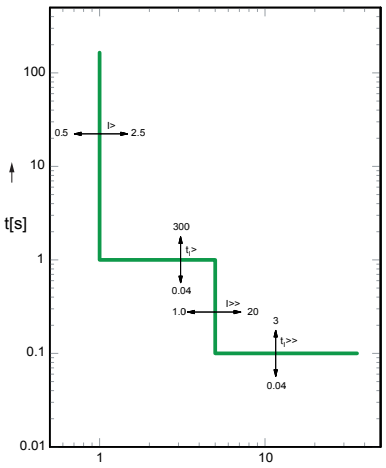
Standard current transformer

Description	Conversion	Rated power	Degree of precision
CT1	30/1A	1VA	10P5
CT2	50/1A		5P10
CT3	100/1A		
CT4	200/1A		
CT5	400/1A		
CT6	800/1A		

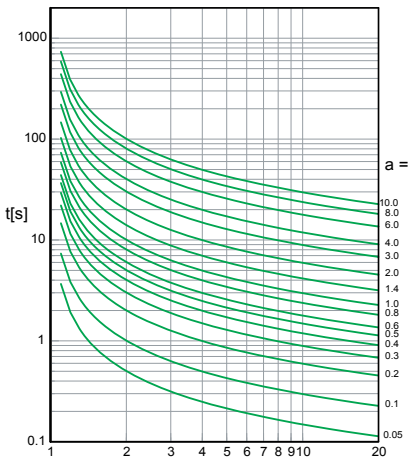
These standard current transformers are available in these versions.

DPX-1 characteristics curves

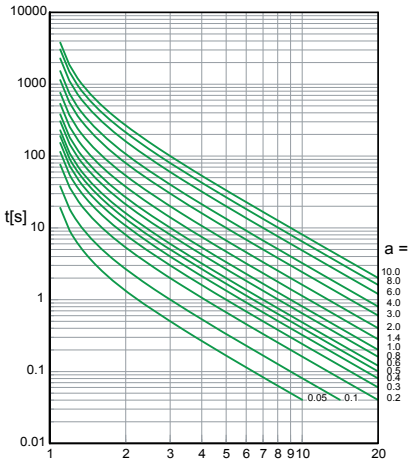
Pre-defined time



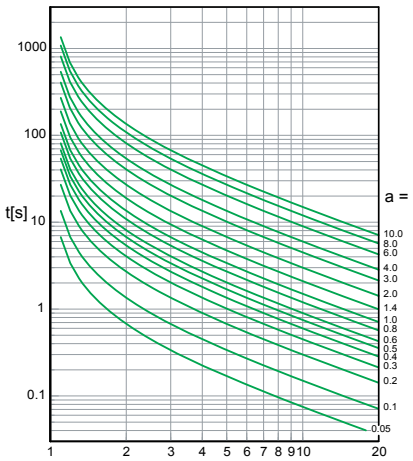
Normal inverse



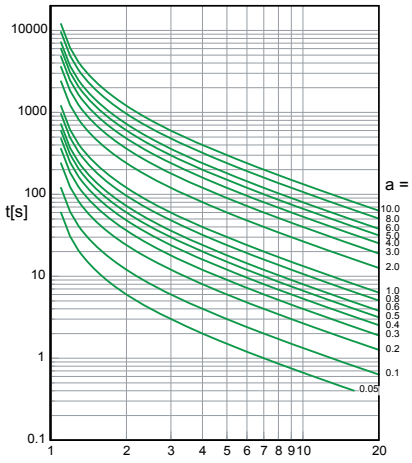
Extremely Inverse



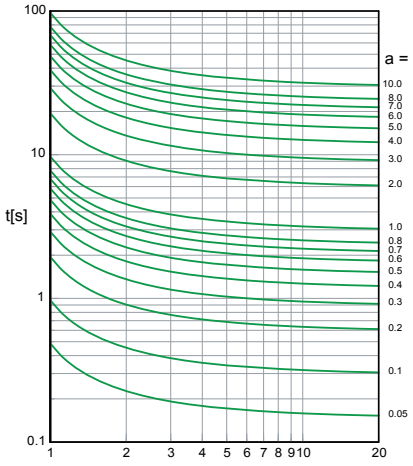
Very Inverse



Long Inverse



RI Inverse



VPIS, Voltage Presence Indicator System

IVIS, Voltage presence detection system (IVIS, Intelligent Voltage Information System)

Voltage detection systems

- The absence, or presence, of voltage at outgoing feeders level can be checked using 3 types of device:
- VDS-HR
- VDS-LR
- VPIS

Voltage indicators and any connectors for warning lights can be found to the top of the FBX front panel.
In particular, FBX can be fitted with the VDS-LR IVIS device:

- The integrated IVIS system (Integrated Voltage Detection System) checks for the absence of a voltage.
- Flashing arrow symbols light up on the indicators in case of the presence of a voltage within defined threshold response limits.
  The IVIS is equipped with a self-test in order to avoid any electrical tests.
  The IVIS system also provides a phase comparison function.
- It is equipped with integrated electronics, protected against bad weather conditions and requires no maintenance. It is auto-supplied. An auxiliary contact is available for remote monitoring (optional).

VDS HR and its removable luminous indicator

Short circuit indicator

Cubicles with outgoing feeders can be equipped, as an option, with DAX-I short circuit indicators.
The short circuit indicators are parameterized as follows depending on their type:

- Detection of earth and phase faults.
- Fault current measurement range: 100 to 1000 A.
- Earth fault current measurement range: 5 to 160 A.
- Reaction time: 40 to 999 ms.
- Manual or automatic re-arming.
- Autonomous power supply using battery with 10-year service life.
- Remote signalling contact.

CTOS toroidal type transformers acting as sensors for the short circuit indicators are installed on the cables.
The DAX-I is integrated into the front panel in the low voltage part.

DAX-I

Others short-circuit indicators are available such as:

- Alpha, Sigma, Opto (Horstmann manufacturer)
- IKI-20 (Kries manufacturer)

Toroidal type transformers are the sensors et can be installed either on the cables or close to plug-in type bushings.

Monitoring devices

- The DMX is used to monitor various pieces of digital data transmitted by the substation.
- This device can, notably, process status information from the MV/LV transformer, including temperatures, oil levels, etc. and transmit trip orders and/or alarms depending on its pre-defined configuration.
- The RS485 connection and Modbus protocol means that the DMX can be fully controlled from a distance.

DMX monitoring devices

Manometer

- The interrupting mechanisms are installed in stainless steel tanks filled with gas. During the service life of the switchboard, the addition of SF_6 gas is not necessary.
- The gas pressure in the hermetically sealed tank is indicated, as an option, by a relative or absolute pressure for uses at high altitude.
- An auxiliary contact can be fitted to the manometers (optional).

Relative pressure gauge

Absolute pressure gauge

Selection of cables

Selection of cables

Cable with synthetic insulation – Single connection per phase for C, T2, CB, R and RE functions
630 A connector, external cone as per EN 50181, C type connector, screw type contact with M16 x 2 internal threading.

			12 kV		24 kV	
Type of cable	Manufacturer	Rated current	Type of connector	for sections in mm²	Type of connector	for sections in mm²
Complete insulation	EUROMOLD	630	430TB/G	35 - 300	K400LB/G	25 - 300
	EUROMOLD	630	430TB	35 - 300	430TB	35 - 300
	EUROMOLD	630	434TB/G	35 - 300	K400TB/G	35 - 300
	EUROMOLD	630	440TB/G	185 - 630	K440TB/G	185 - 630
	nkt	630	CB 12/630	25 - 300 [1)]	CB 24/630	25 - 300 [1)]
	Südkabel	630	SET 12	50 - 300	SET 24	25 - 240
	Südkabel	630	SEHDT 13	300 - 500	SEHDT 23	300 - 630
	Tyco	400	RSES-54xx	25 - 240	RSES-54xx	25 - 240
	Tyco	800	RSTI-58xx	25 - 300	RSTI-58xx	25 - 300
	Tyco	800	RSTI-395x	400 - 800	RSTI-595x	400-800
Partially insulated	nkt	630	AB 12/630	25 - 300	AB24/630	25 - 300
	Tyco	400/630	RICS-51xx with sealing end IXSU-F for one wire cables	25 - 300	RICS-51xx with sealing end IXSU-F for one wire cables	25 - 300
	Tyco	400/630	RICS-51xx with sealing end IXSU-F for three wires cables	25 - 300	RICS-51xx with sealing end IXSU-F for three wires cables	25 - 300
Earthing cable						
Complete insulation	Tyco	400/630	RICS-51xx with sealing end UHGK for belted cables	16 - 300	-	-
	Tyco	400/630	RICS-51xx with sealing end IDST-51xx for cables with one or three paper insulated wires	50 - 300	RICS-51xx with sealing end IDST-51xx for cables with one or three paper insulated wires	35 - 240

1) Sections 300 – 500 mm² on request
Conforming with the manufacturer's technical data and mounting instructions.

Cable with synthetic insulation - Single connection per phase for T1 transformer protection (250 A)
250 A connector, external cone as per EN 50181, A type connector, with male contact Ø 7.9 mm.

		12 kV		24 kV	
Type of cable	Manufacturer	Type of connector	for sections in mm²	Type of connector	for sections in mm²
Complete insulation	EUROMOLD	158LR	16 - 120 [1)]	K158LR	16 - 120 [1)]
	EUROMOLD	158LR+MC3-158LR-R02	16 - 120 [1)]	K158LR+MC3-158LR-R02	16 - 120 [1)]
	EUROMOLD	AGW 10/250	25 - 95	AGW 20/250	25 - 95
	EUROMOLD	AGWL 10/250	25 - 95	AGWL 20/250	25 - 95
	nkt	CE 24-50	25 - 95	CE 24-50	25 - 95
	Südkabel	SEW 12	25 - 150	SEW 24	25 - 95
	Südkabel	-	-	SEHDW 21	120 - 150
	Tyco	RSES-52xx-R	25 - 120	RSES-52xx-R	16 - 120

Conforming with the manufacturer's technical data and mounting instructions.
1) 150 mm² on request

Selection of cables

Cables with synthetic insulation - Double connection per phase for C, R, RE functions
630 A connector, external cone as per EN 50181, C type connector, screw type contact with M16 x 2 internal threading.

			12 kV		24 kV	
Type of cable	Manufacturer	Rated current	Type of connector	for sections in mm²	Type of connector	for sections in mm²
Complete insulation	EUROMOLD	630	434 TB/G + 300 PB	300 - 630	434 TB/G + 300 PB	300 - 630
	EUROMOLD	630	430 TB + 300 PB	35 - 300	430 TB + 300 PB	35 - 300
	nkt [1)]	630	CB 12/630 + CC 12/630	25 - 300	CB 24/630 + CC 24/630	25 - 300
	Südkabel	630	SET 12 + SEHDK 13.1	70 - 300	SET 24 + SEHDK 23.1	35 - 240
	Tyco	800	RSTI-58xx + RSTI-CC-58xx	25 - 300	RSTI-58xx + RSTI-CC-58xx	25 - 300
Partially insulated	nkt	630	AB 12/630 + AC 12/630	25 - 300	AB 24/630 + AC 24/630	25 - 300
	Tyco	400/630	RICS-57xx with sealing end IXSU-F for one wire cables + RICS-51xx with sealing end IXSU-F for one wire cableless	25 - 300	RICS-57xx with sealing end IXSU-F for one wire cables + RICS-51xx with sealing end IXSU-F for one wire cableless	25 - 300
	Tyco	400/630	RICS-57xx with sealing end IXSU-F for three wires cables + RICS-51xx with sealing end IIXSU-F for three wires cables	25 - 300	-	-
Earthing cable						
Partially insulated	Tyco	400/630	RICS-57xx with sealing end IDST-57xx for cables with one or three paper insulated wires	50 - 300	-	-

1) Obligatory for the IAC 25 kA option
The second cables mounting support must be specified when ordering the FBX.
A surge arrester may be installed instead of a second cable connection. These mounting supports are available on request. Conforming with the manufacturer's technical data and mounting instructions.

Cables with synthetic insulation - Triple connection per phase for C, R and RE functions
630 A connector, external cone as per EN 50181, C type connector, screw type contact with M16 x 2 internal threading.

			12 kV		24 kV	
Type of cable	Manufacturer	Rated current	Type of connector	for sections in mm²	Type of connector	for sections in mm²
Complete insulation	nkt	630	CB 12/630 + CC 12/630	25 - 300	CB 24/630 + CC 24/630	25 - 300

Nb. The IAC 25 kA option is not available if 3 cables are used per phase.
The cables mounting support must be specified when ordering the FBX.
A surge arrester may be installed instead of a third cable connection. These mounting supports are available on request. Conforming with the manufacturer's technical data and mounting instructions.

Selection of cables

Cables with synthetic cable insulation – Double connection per phase for T2, CB functions
630 A connector, external cone as per EN 50181, C type connector, screw type contact with M16 x 2 internal threading.

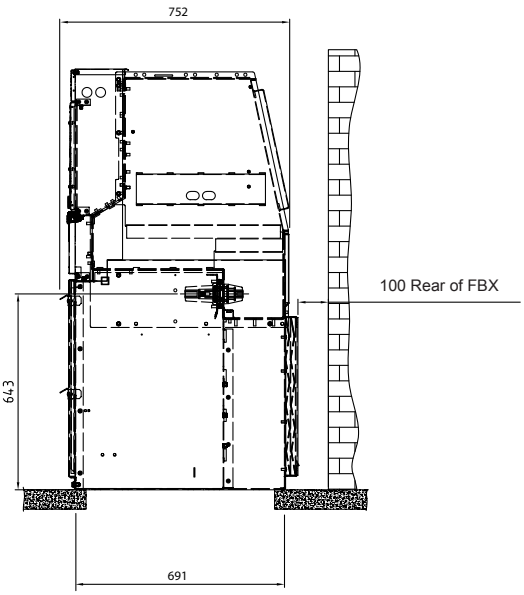
			12 kV		24 kV	
Type of cable	Manufacturer	Rated current	Type of connector	for sections in mm²	Type of connector	for sections in mm²
Complete insulation	nkt	630	CB 12/630 + CC 12/630	25 - 300	CB 24/630 + CC 24/630	25 - 300
	Tyco	800	RSTI-58xxx + RSTI-CC-58xx	25 - 300	RSTI-58xx + RSTI-CC-58xx	25 - 300
	Südkabel	630	SEHDT 13	300 - 500	SEHDT 23	300 - 630
Partially insulated	nkt	630	AB 12/630 + AC 12/630	25 - 300	AB 24/630 + AC 24/630	25 - 300
	Tyco	400/630	RICS-57xx with sealing end IXSU-F for one wire cables + RICS-51xx with sealing end IXSU-F for one wire cableless	25 - 300	RICS-57xx with sealing end IXSU-F for one wire cables + RICS-51xx with sealing end IXSU-F for one wire cableless	25 - 300
	Tyco	400/630	RICS-57xx with sealing end IXSU-F for three wires cables + RICS-51xx with sealing end IIXSU-F for three wires cables	25 - 300	-	-
Earthing cable						
Partially insulated	Tyco	400/630	RICS-57xx with sealing end IDST-57xx for cables with one or three paper insulated wires	50 - 300	-	-

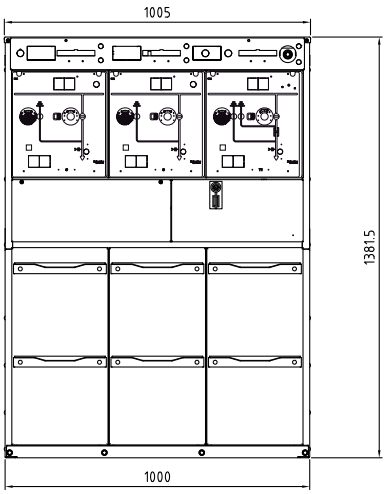
Cable with synthetic insulation - Single connection per phase with surge arrester for T2, CB
630 A connector, external cone as per EN 50181, C type connector, screw type contact with M16 x 2 internal threading.

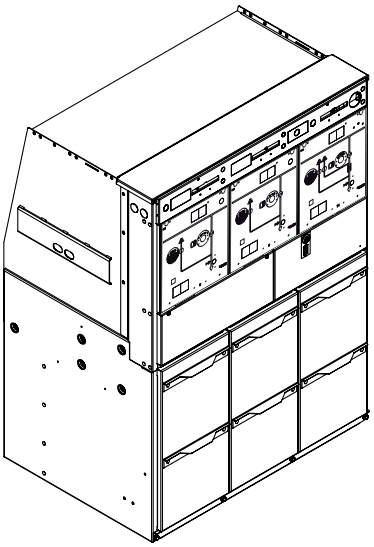
			12 kV		24 kV	
Type of cable	Manufacturer	Rated current	Type of connector	for sections in mm²	Type of connector	for sections in mm²
Complete insulation	EUROMOLD	630	430 TB + 300 PB	35 - 300	430 TB + 300 PB	35 - 300
	Südkabel	630	SET 12 + MUT 23	50 - 300	SET 24 + MUT 23	25 - 240
	Südkabel	630	SEHDT 13.1 + MUT 23	70 - 300	SEHDT 23.1 + MUT 23	35 - 240
	Tyco	800	RSTI-58xx + RSTI-CC-58SAxx05 (5 kA) RSTI-58xx + RSTI-CC-66SAxx10 (10 kA)	25 - 300	RSTI-58xx + RSTI-CC-58SAxx05 (5 kA) RSTI-58xx + RSTI-CC-66SAxx10 (10 kA)	25 - 300
	Tyco	800	RSTI-395x + RSTI-CC-58SAxx05 (5 kA) RSTI-395x + RSTI-CC-66SAxx10 (10 kA)	25 - 300	RSTI-595x + RSTI-CC-58SAxx05 (5 kA) RSTI-595x + RSTI-CC-66SAxx10 (10 kA)	400 - 800
Partially insulated	Tyco	400/630	RICS-57xx with sealing end IXSU-F for one wire cables + RICS-51x9 plus RDA-xx	25 - 300	RICS-57xx with sealing end IXSU-F for one wire cables + RICS-51x9 plus RDA-xx	25 - 300
	Tyco	400/630	RICS-57xx with sealing end IXSU-F for three wires cables + RICS-51x9 plus RDA-xx	25 - 300	-	-
Earthing cable						
Partially insulated	Tyco	400/630	RICS-51xx with sealing end IDST-51xx for cables with one or three paper insulated wires	50 - 300	-	-

Overall dimension drawings

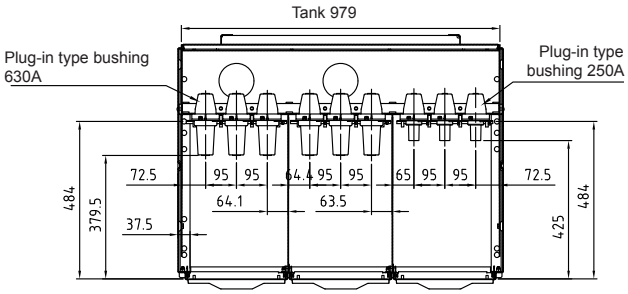
FBX-C, 3 functions switchboard C-C-T1 configuration



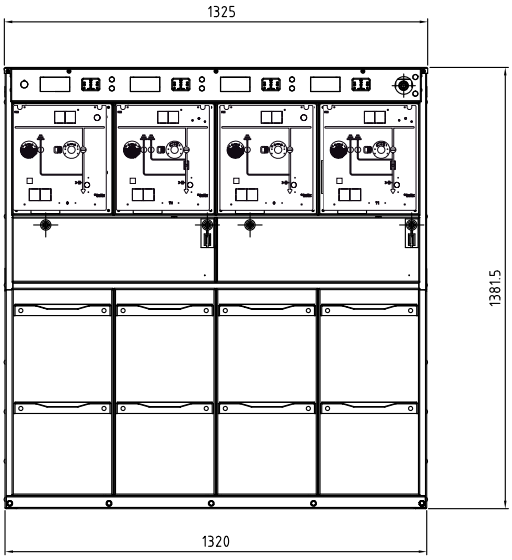




Cable compartment dimensions

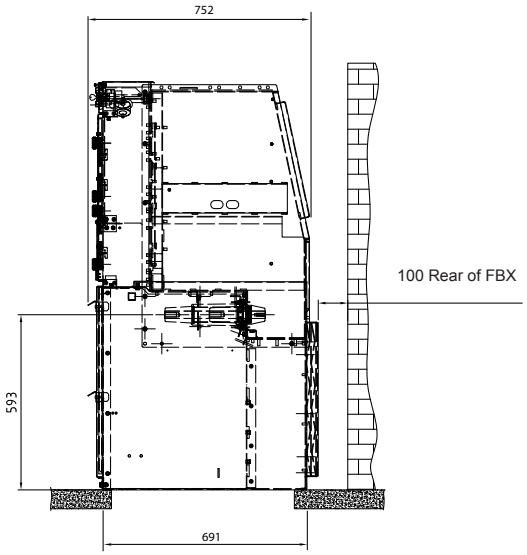


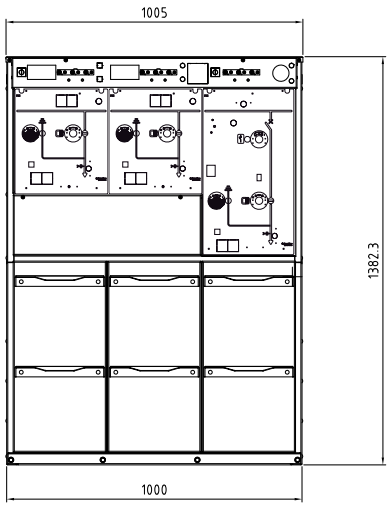
FBX-C, 4 functions switchboard C-T1-C-T1 configuration

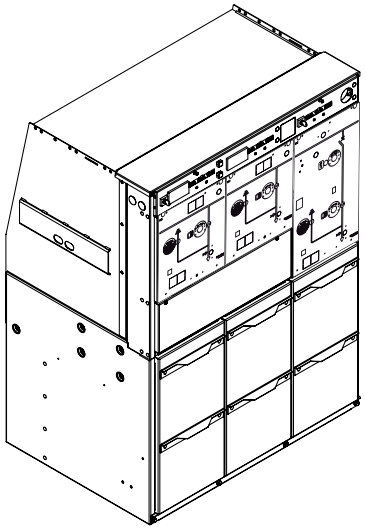


Overall dimension drawings

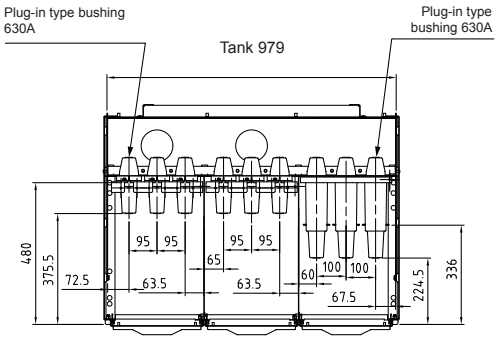
FBX-C, 3 functions switchboard
C-C-T2 configuration





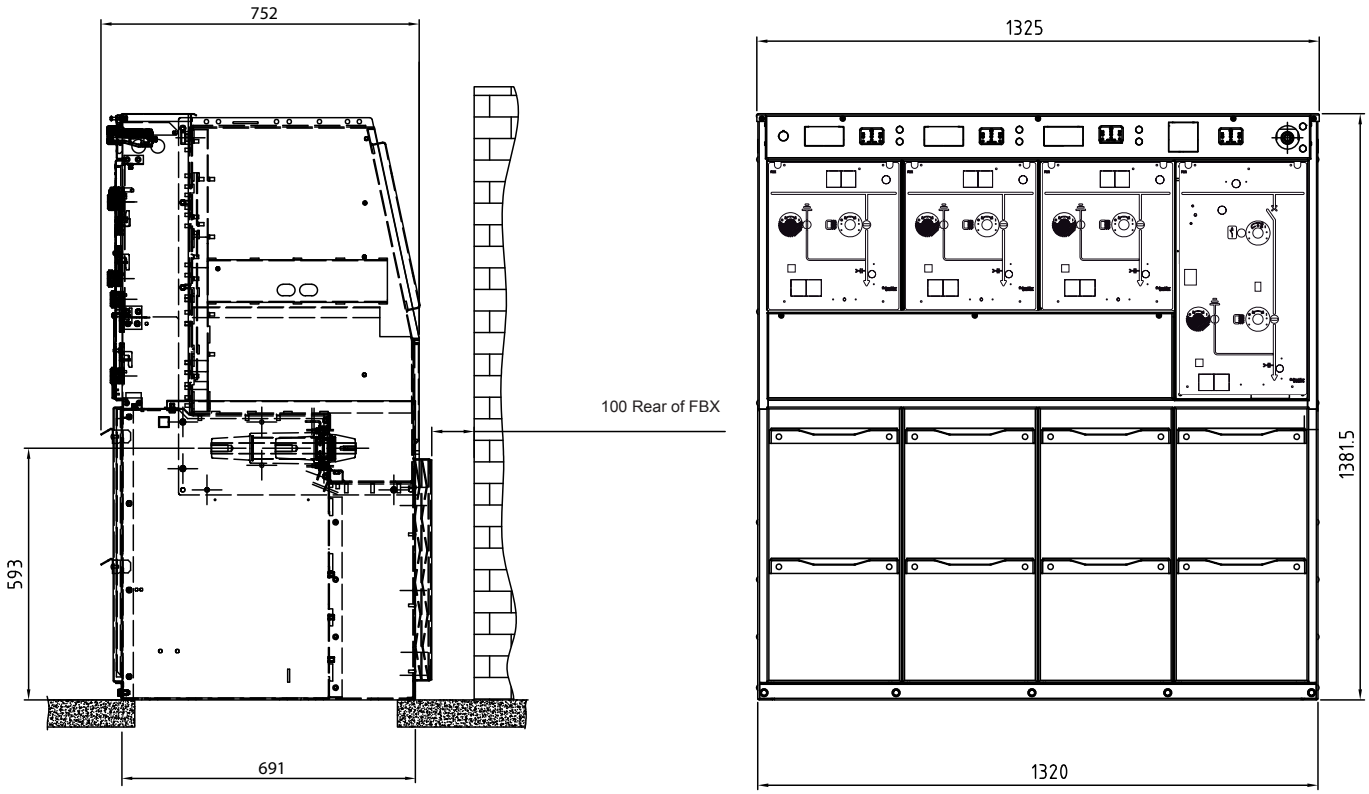


Cable compartment dimensions

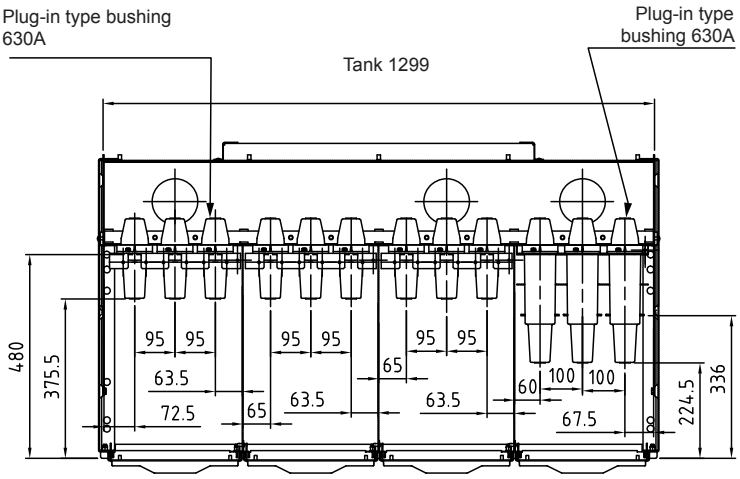


Overall dimension drawings

FBX-C, 4 functions switchboard
C-C-C-T2 configuration

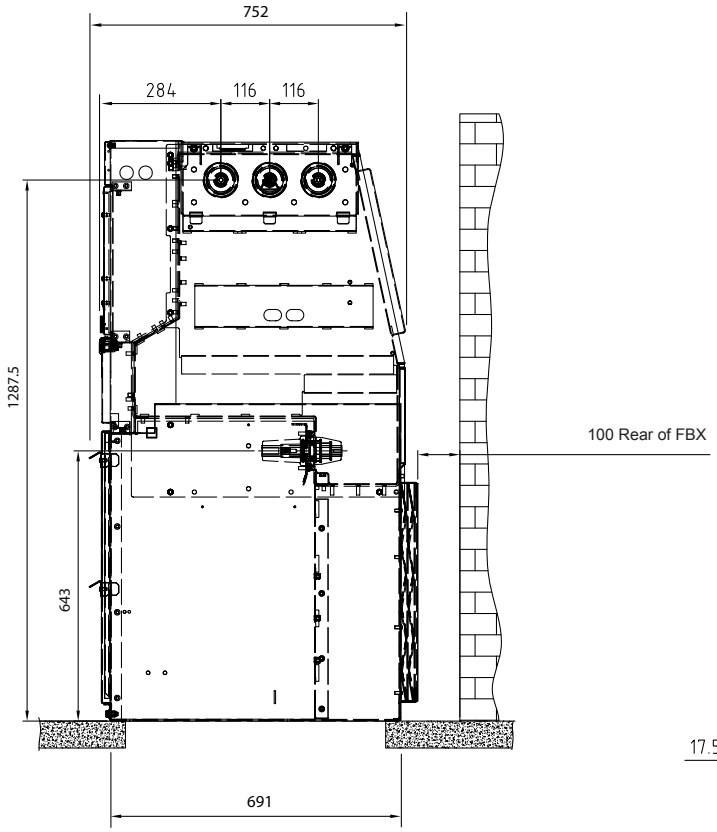


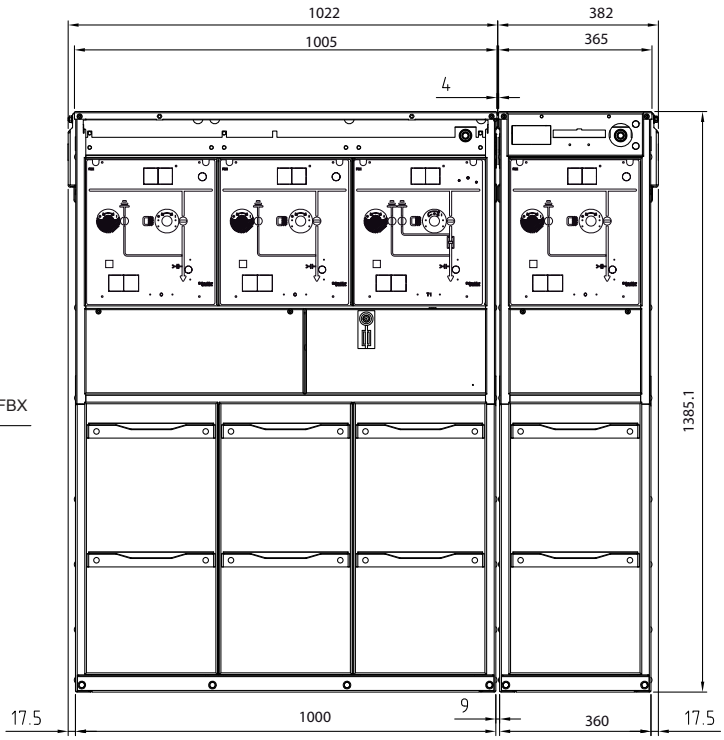
Cable compartment dimensions



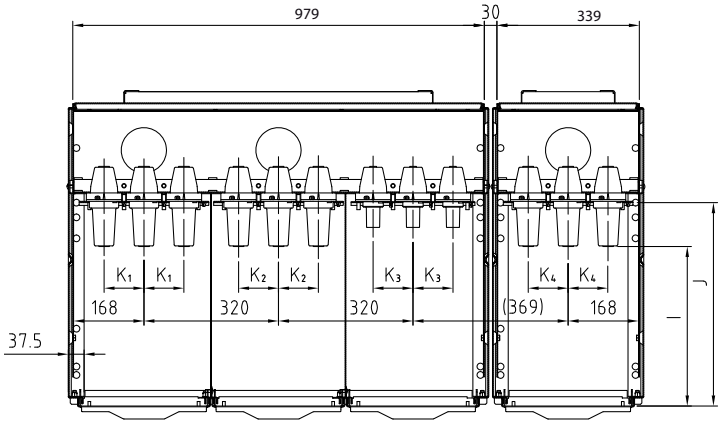
Overall dimension drawings

FBX-E, 4 functions switchboard
C-C-T1+C configuration





Cable compartment dimensions

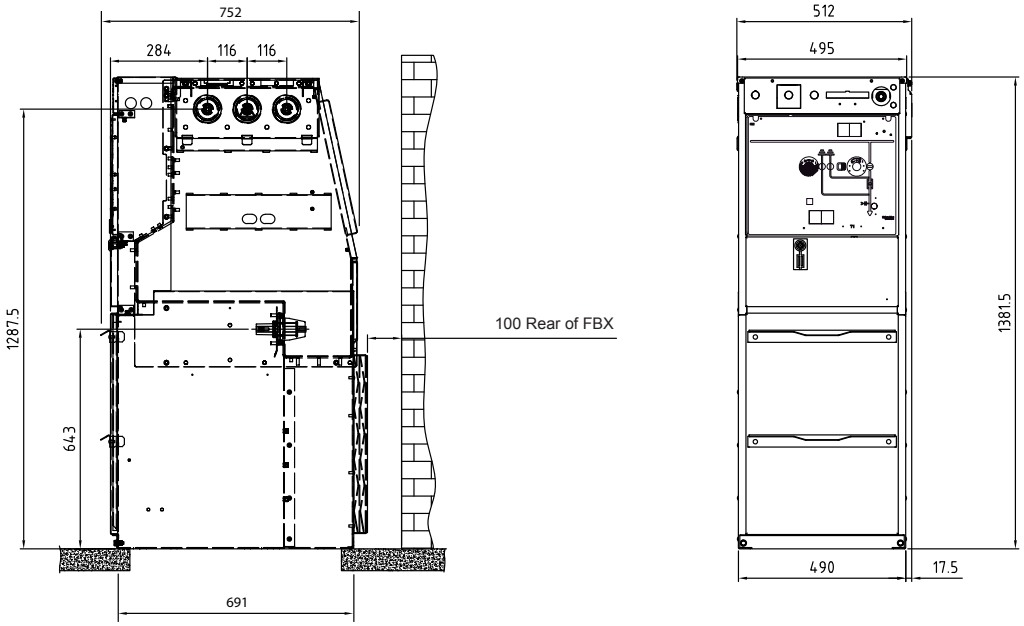


K= 95 mm
I= 381 mm (400 A)
379.5 mm (630 A)
J= 484 mm

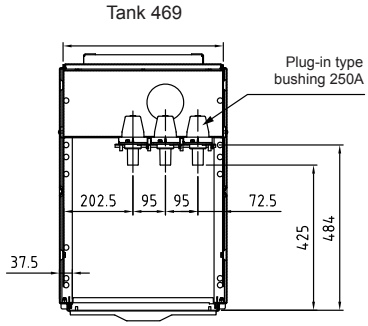
A minimum of 450 mm is required to install an extension unit to a FBX-E.

Overall dimension drawings

FBX-E, 1 function switchboard
T1 configuration

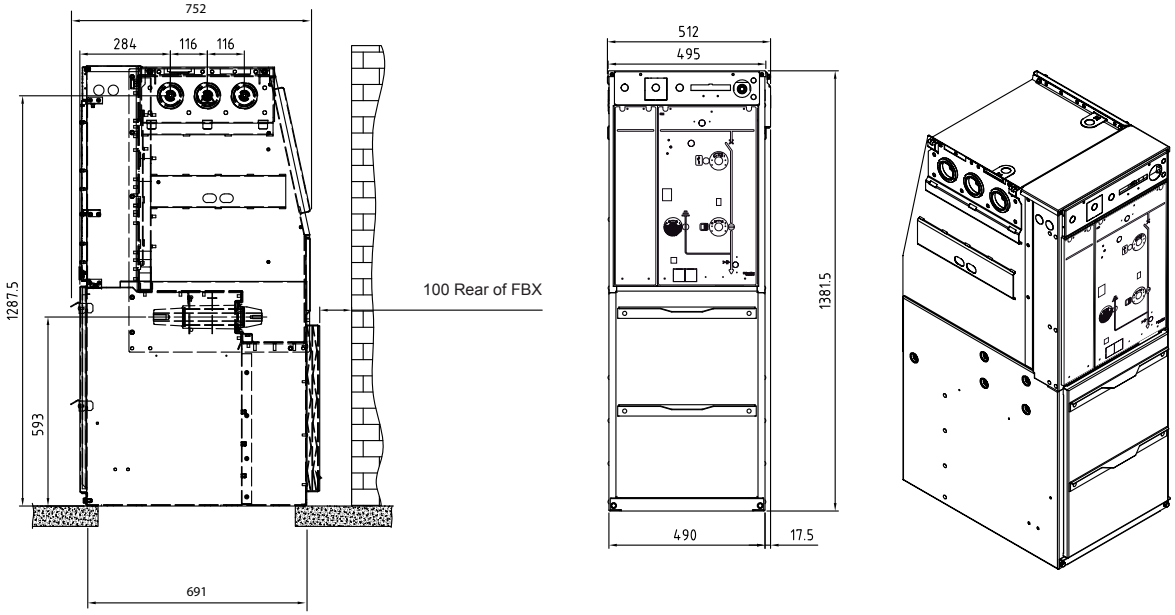


Cable compartment dimensions



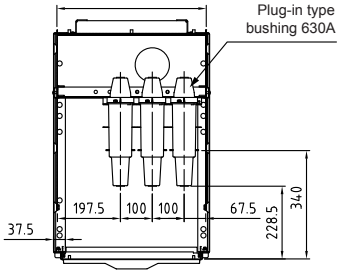
Overall dimension drawings

FBX-E, 1 function switchboard
T2 configuration

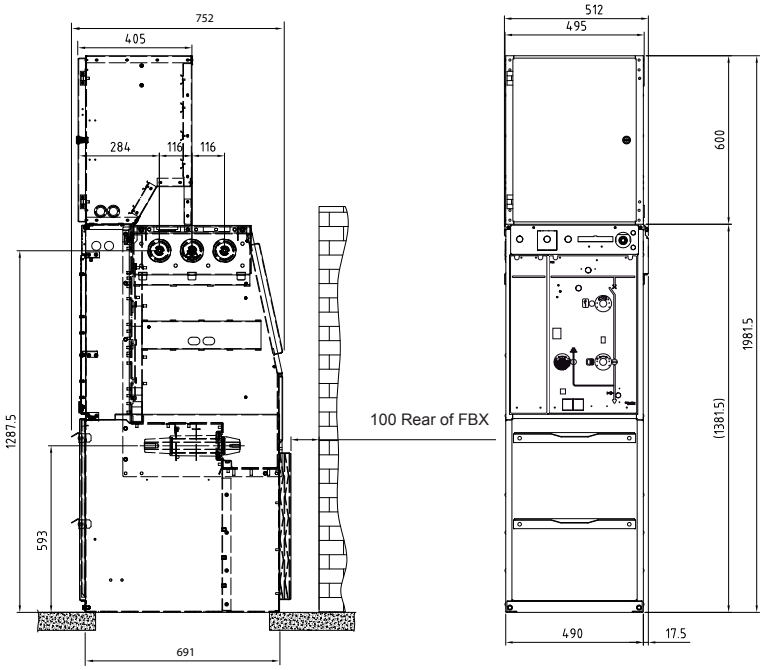


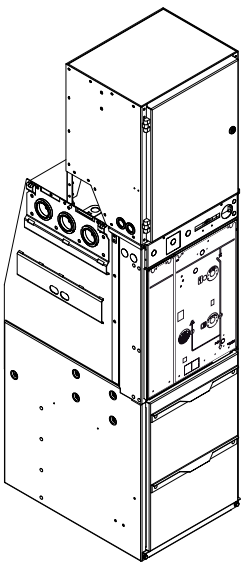
Cable compartment dimensions

Tank 469

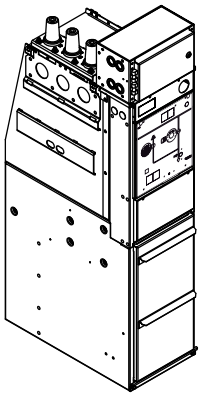


FBX-E, 1 function switchboard
T2 + LV cabinet (600 mm) configuration



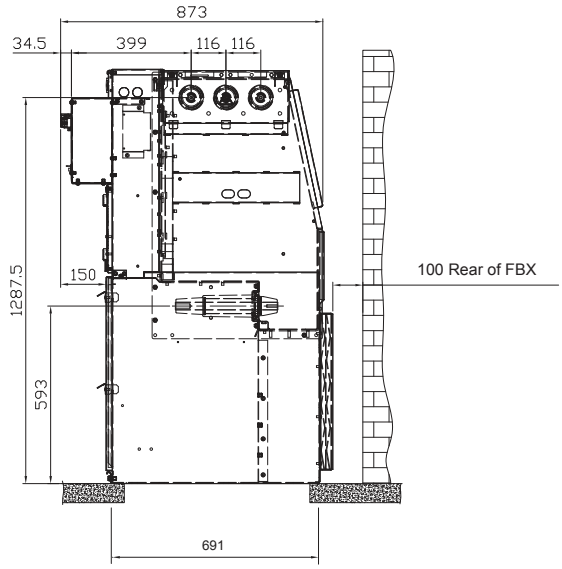


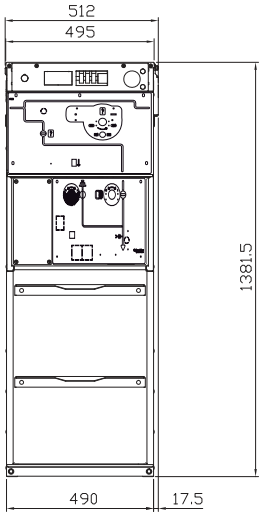
T2 with 200 mm LV cabinet

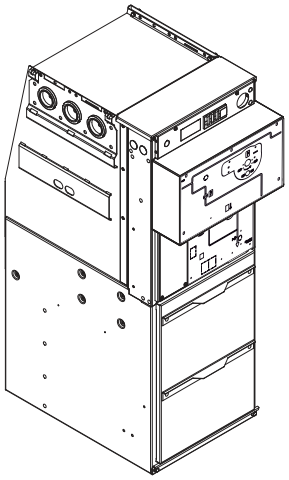


Overall dimension drawings

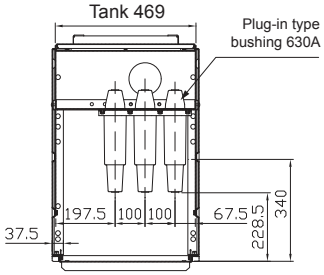
FBX-E, 1 function switchboard
CB configuration



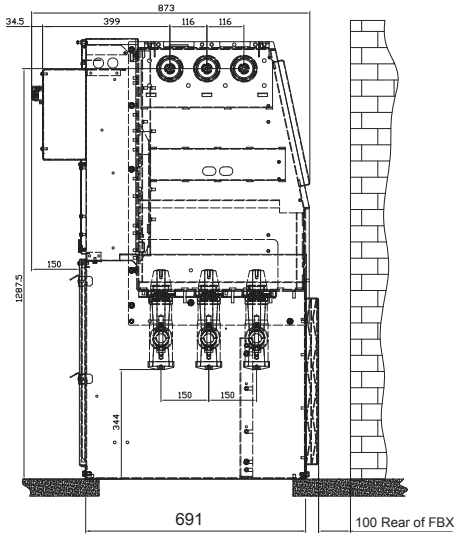




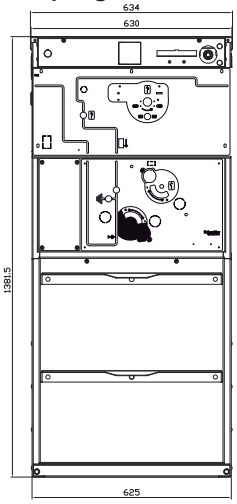
Cable compartment dimensions



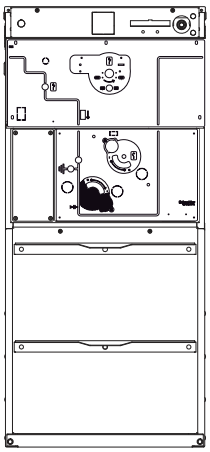
FBX-E, 1 function switchboard
CBb configuration

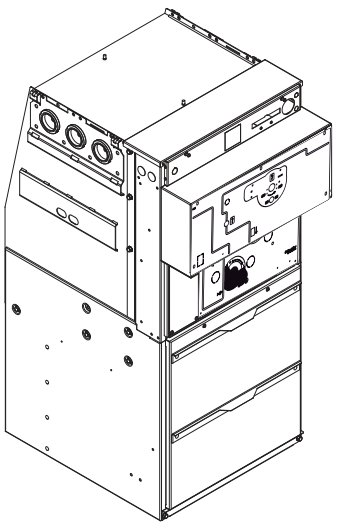


CBb - right busbar coupling



CBb - left busbar coupling

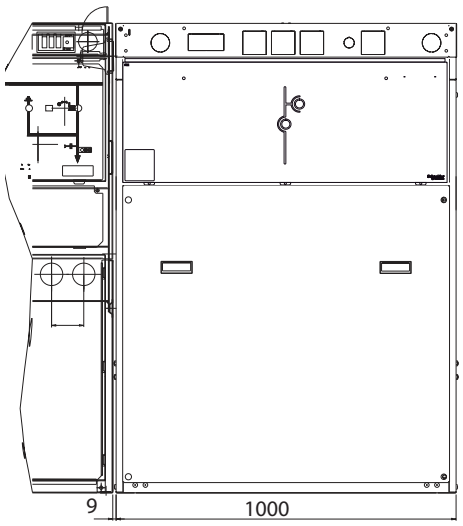




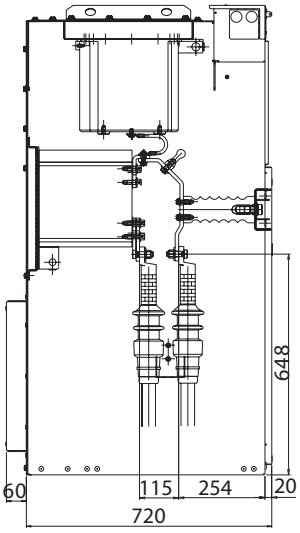
Overall dimension drawings

Metering cubicles

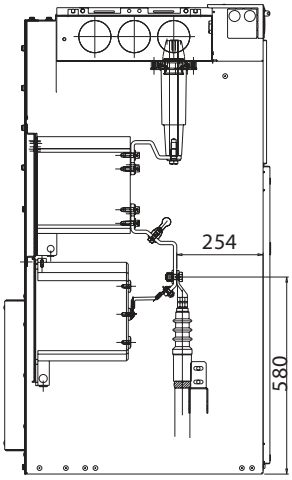
M1



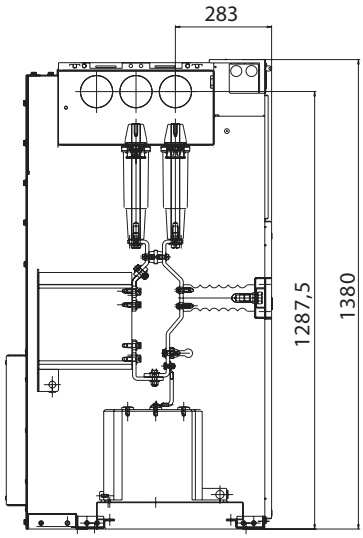
M1

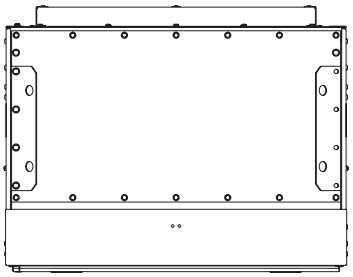


M2/M3

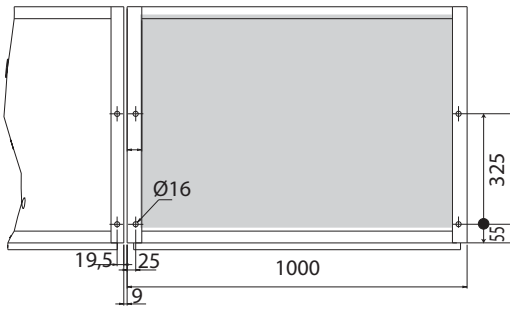


M4



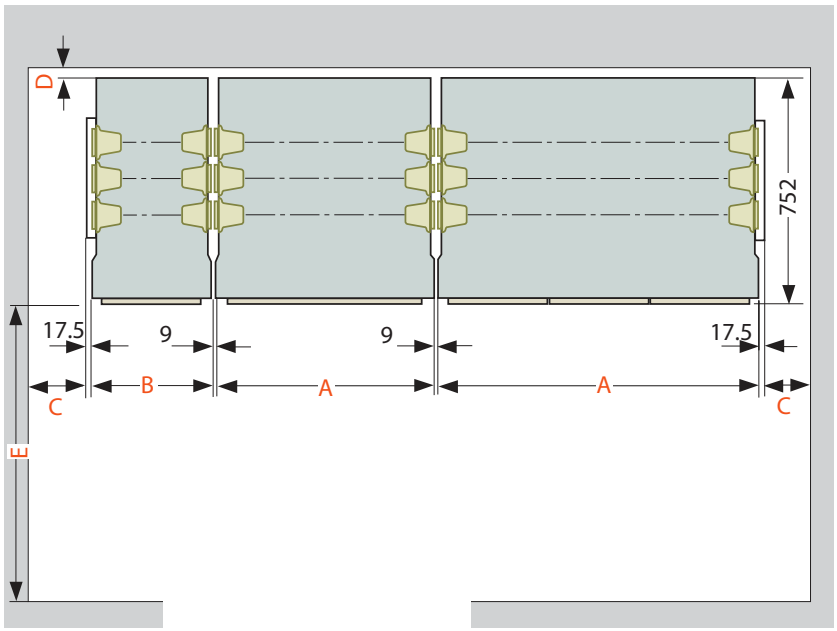


Fixing points



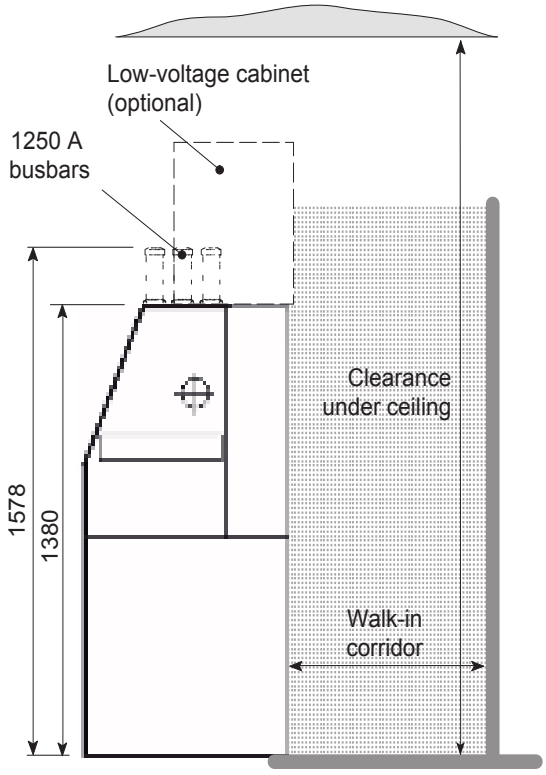
Indoor installation

Top view



Minimum distances between the FBX-E and the building's walls

	Functions and distances		Space (mm)
A	Unit 1 function M1, M2, M3, M4		1000
	Unit 2 functions		680
	Unit 3 functions		1000
	Unit 4 functions		1320
B	Unit 1 function C, R, RE		360
	Unit 1 function T1, T2, CB		490
	Unit 1 function CBb		625
C	Distance with the side wall of the building for extensions at the extremity of the switchboard		450
D	Distance between the rear of the switchboard and the building's wall	Release of overpressures only towards the bottom	20
		Release of overpressures towards the top and the rear	100/140
E	Minimum width of passage in front of the FBX-E switchboard: The national Standards/ instructions must be respected! For a subsequent extension to the existing FBX-E: Access for assembly E > 950 ; FBX-C : > 800		



Space under ceiling with top-mounted LV cabinet.

- Without LV cabinet: ≥ 2000 mm
- With 200 mm LV cabinet: ≥ 2000 mm
- With 600 mm LV cabinet: ≥ 2100 mm
- With 1250 A Busbar: ≥ 2100 mm

Indoor installation

Indoor installation & evacuation of overpressures

We are presenting several examples of installation for transformer substations (IAC classification as per IEC 62271-200).
For further information, consult the civil engineering guide.

Example of an FBX-C C-C-T1 installation:
Height of the room ≥ 2,000 mm with possible solutions for the evacuation of gases in case of overpressure.

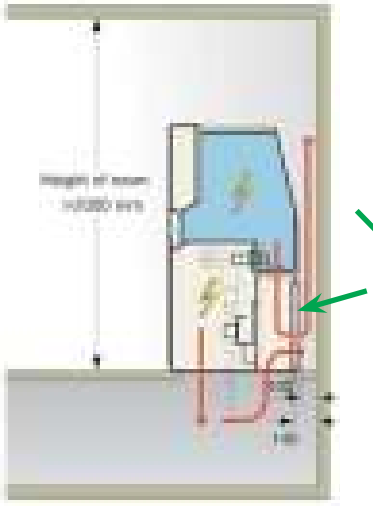
■ IAC class AF 16/20 kA 1s

With rear deflector

: *Evacuation of gas in the event of overpressure*

■ IAC class AF 16/20 kA 1s

With gas cooler

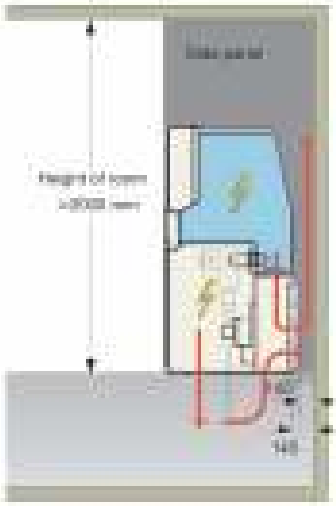


: *Evacuation of gas in the event of overpressure*

With rear deflector

■ IAC class AFL 16/20 kA 1s

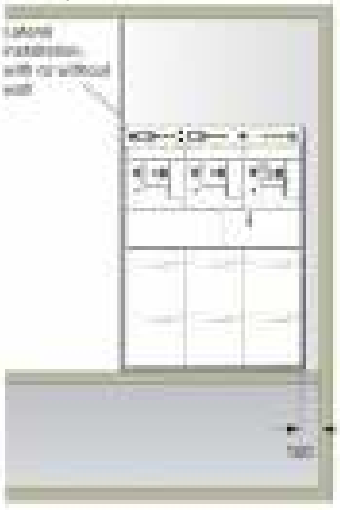
With side panel



: *Evacuation of gas in the event of overpressure*

■ IAC class AFL 16/20 kA 1s

With side panel



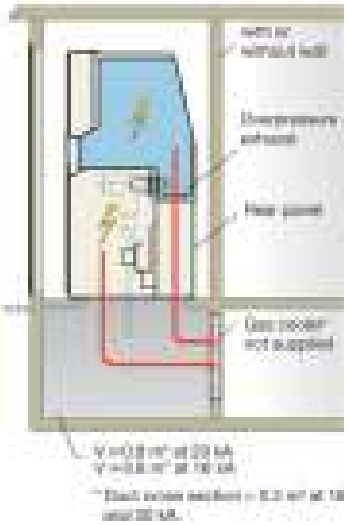
With double side panel

Indoor installation

Example of an installation for transformer substations without cable trough or double panel IAC classification as per IEC 62271-200)

■ IAC class AFL 16/20 kA 1s (25 kA 1s under 12 kV)

Without side panel

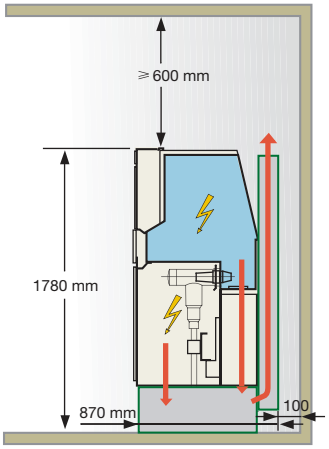


: *Evacuation of gas in the event of overpressure*

Example of an installation: FBX-C C-C-T1 Ceiling clearance ≥ 100 mm Distance to the wall ≥ 30 mm (Exhaust of the overpressure in the cable duct with gas cooler, (with 5 layers of metal deployed, e.g. 66 x 3.4 x 0.5)

■ IAC class AFL 16/20 kA 1s

With gas exhaust duct



: *Evacuation of gas in the event of overpressure*

With mounting base and gas exhaust duct

Safety in case of overpressure

The interrupting mechanisms are installed in stainless steel tanks filled with gas. The SF_6 is used as an insulating and breaking medium for the switch-disconnector. FBX is a pressurized sealed-unit system that complies with the IEC 62271-1 Standard. During the service life of the switchboard, and under normal operating conditions, no additional filling of SF_6 gas is required. In the event of excessive pressure, the gas-filled compartment is discharged towards the bottom via safety valves.

Rated Voltage	Functions	kV	12	17.5	24
Internal arc withstand	C - T1 - T2 - R - RE - CB - CBb - M4	kA	AFL 16 kA 1s AFL 20 kA 1s AFL 21 kA 1s AFL 25 kA 1s*	AFL 16 kA 1s AFL 20 kA 1s AFL 21 kA 1s	AFL 16 kA 1s AFL 20 kA 1s
	M1 - M2 - M3	kA	AF 16 kA 1s AF 20 kA 1s AF 21 kA 1s	AF 16 kA 1s AF 20 kA 1s AF 21 kA 1s	AF 16 kA 1s AF 20 kA 1s

* : With exhaust towards the bottom. Not available for M1, M2, M3 & M4 function. Nkt cable required for two cables per phase fitting.

Packaging and transport

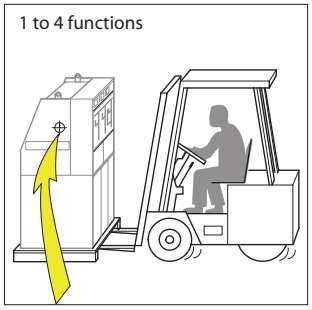
Packaging

- For road and rail transport:
  FBX switchboard is packaged under protective sheeting. It is delivered fixed on to a wooden pallet by two plastic tapes.
- For maritime transport:
  FBX is packaged in a heat-sealed cover with bags of desiccant, then enclosed in a wooden case with a solid leaktight bottom (including transport by container).
- For air transport:
  FBX switchboard is packaged in a wooden boxes (crates) with solid walls and a protective cover (dust cover).

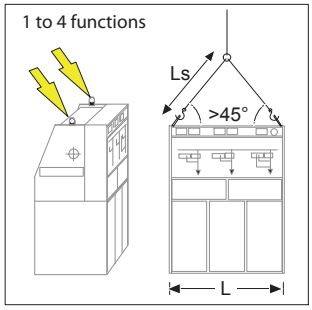
Handling

The FBX must be transported vertically:

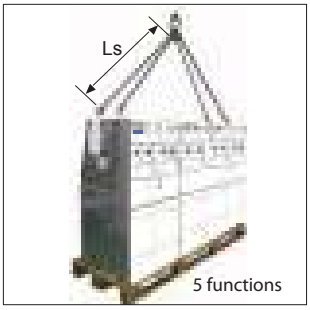
- When moving using a forklift:
  Only move the device on a pallet.
- When moving without a pallet:
  A lifting sling must be hooked on to the switchboard's lifting rings. The angle with the lifting sling must be at least 45°.
- When transporting a switchboard:
  - Max. width of transport unit: 1330 mm



When transporting on a pallet do not tilt the switchboard. Respect the centre of gravity markings.

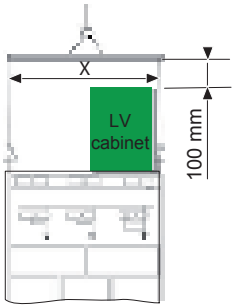


When transporting with slings, use the two lifting rings.

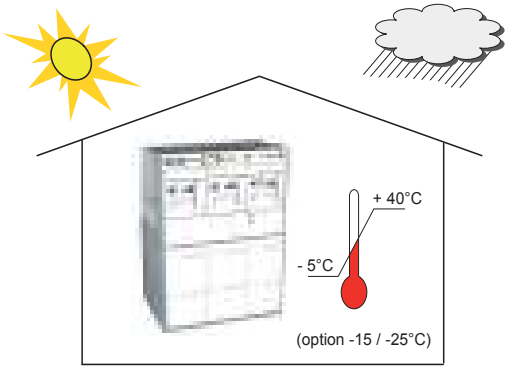


This switchboard can be transported:

- either using slings, attached to the 4 lifting rings
- or, by two hand trolleys, one at either end.



Number of functions	Composition of the switchboard	Width X(mm) from the swing arm
1	C/RE/R	370
1	T1/T2/CB	500
2	All types, except	690
2	T1-T1/T2-T2	990
3	All types	1010
4	All types	1330
5	C-C-C-C-C/C-C-C-C-T1/C-C-C-T1-T1	1685
5	C-T1-C-T1-T1	1815



Storage

- FBX must be packaged depending on the requirements for its planned storage duration. FBX must be preserved intact in its factory origin packaging. The storage area must not have any sharp and important changes in temperature. Consult us for any particular storage condition.

Sustainable development

Schneider Electric has resolved to engage itself in a dynamic process of sustainable development through 6 commitments:

- To develop eco-design to reduce environmental impact of the products during their lifetime,
- To reduce greenhouse effect gases related to SF_6,
- To develop environmental management and safety,
- To participate in the local economy,
- To develop a responsible purchasing policy,
- To minimise impact on the environment by offering solutions allowing for renewable energies to be connected to electrical networks.

Eco-design and impact on the environment

Schneider Electric contributes efficiently to worldwide savings in terms of energy resources.
FBX replies to a high degree of ecological requirements related to environmental protection thanks to:

- The optimisation of consumption of materials and energy during manufacture,
- The compliance with all ecological requirements during the service life of the product,
- The use of materials that can be recycled for an efficient valorisation.

A responsible design

Our construction directives relating to an ecological design specifiy the use of materials that are easy to recycle and dismantle:

- 90 % of the metals of a switchboard (CCT1 type) can be recycled, as well as
- all thermosetting plastics and thermoplastics.

All the materials have been selected and developed in such a way that, for instance, a switchboard affected by a fire in a building has a minimal impact on the load of the fire (development of heat and toxic substances in the emissions).

Eco-declarations are available on request.

Environmental impact

The end of service life phase is considered a very important part of the life cycle of Schneider Electric products. The environmental impact inherent to the disposal of equipment is sometimes more polluting than the manufacturing, delivery or use. European directives, such as WEEE, ELV and RoHS, have confirmed this point and all insist upon the recovery of waste products and their valorisation at the end of the equipment's service life.
Even though our switchgear is not covered by this legislation, Schneider Electric is willingly attempting to optimise the recycling, the processing of waste and, as a consequence, the end of service life phase of our products, which is an integral part of the operating costs.

End of service life processing

Release valve

At the end of the FBX service life

The dismantling and disassembly of FBX is possible at the end of its service life. The separation of the elements making up the switchgear will be made:

- Either by disconnecting the mechanical connections,
- Or, by dismantling, that is to say, by breaking or shearing the connections.

To guarantee efficient and ecological sorting and destruction of the materials, all plastic components have been identified.

- A description of the materials is supplied to customers
- Information on the valorisation process that are supplied to companies in charge of the recycling.

End of service life processing

Schneider Electric can help you in your FBX end of service life processing approach.

SF_6 gas recovery

The volume of the insulating gas used in FBX is equivalent to 0.5% of the total weight of the switchboard. At the end of the switchboard's service life, gas can be evacuated via the valve to be recycled thanks to a process developped by gas suppliers.

Composition of materials and valorisation at end of service life

After disassembly (or dismantling), the recovered elements must be forwarded for treatment in the following manner:

Waste processing

Type of Waste	Destination	Recommended processing
SF_6 gas	Supplier	Recovery, storage and regeneration
Steel & Stainless steel	Local recovery agent	Shredding, sorting and recycling
Non-ferrous metals	Local recovery agent	Shredding, sorting and recycling
Epoxy Resin	Cement plant	Revalorisation at a lower added value
Thermoplastics	Local recovery agent	Incineration
Molecular sieve	Authorised network	Elimination
Soiled protective equipment	Authorised network	Incineration
Cables	Local recovery agent	Separation of sheathing and conductors

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